

TECHNICAL SPECIFICATIONS TABLE OF CONTENTS

The following section contains technical specifications for this project. These technical specifications are based on the Florida Department of Transportation (FDOT) Standard Specifications for Road and Bridge Construction as found in the FDOT Standard Specifications Library, and specifications developed specifically for this project.

Modifications to standard specifications have been made for this Project in the following two forms:

Deletions: Text has been removed in some cases from the standard specifications. This text has been deleted.

Bolded Italics: Identifies text that has been added to the standard specification. Text shown in this manner is additional language, which is relevant to, and is part of the contract documents for this specific project.

The following terms as they appear in the Technical Specifications shall be defined as follows:

Design Engineer: Michael Baker International, Inc.

Department: Design Engineer for Submittals, all other references City of Treasure Island

Engineer: Owner's Authorized On-Site Representative

Utility Owner: Respective owner of each utility as indicated on the construction drawings.

FDOT Specifications (non-standard specifications are marked with ‘*’)

Technical Submittal Schedule

Section 101 – Mobilization

Section 102 – Maintenance of Traffic

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SECTION 101 MOBILIZATION

101-1 Description.

Perform preparatory work and operations in mobilizing for beginning work on the project, including, but not limited to, those operations necessary for the movement of personnel, equipment, supplies, and incidentals to the project site and for the establishment of temporary offices, buildings, safety equipment and first aid supplies, and sanitary and other facilities. Include the costs of bonds and any required insurance and any other preconstruction expense necessary for the start of the work, excluding the cost of construction materials.

101-2 Basis of Payment.

101-2.1 Payments: *If the contract duration exceeds thirty (30) calendar days then payment for Mobilization shall be made in partial payments. Fifty (50) percent shall be paid in the first payment and the remaining balance in the second payment. Mobilization shall be considered a subsidiary obligation to the lump sum contract price.*

SECTION 102 MAINTENANCE OF TRAFFIC

102-1 Description.

Maintain traffic within the limits of the project for the duration of the construction period, including any temporary suspensions of the work. Construct and maintain detours. Provide facilities for access to residences, businesses, etc., along the project. Furnish, install and maintain traffic control and safety devices during construction. Furnish and install work zone pavement markings for maintenance of traffic (MOT) in construction areas. Provide any other special requirements for safe and expeditious movement of traffic specified in the Plans. MOT includes all facilities, devices and operations as required for safety and convenience of the public within the work zone.

Do not maintain traffic over those portions of the project where no work is to be accomplished or where construction operations will not affect existing roads. Do not obstruct or create a hazard to any traffic during the performance of the work, and repair any damage to existing pavement open to traffic.

102-2 Materials.

Meet the following requirements:

Temporary Traffic Control Device MaterialsSection 990
Retroreflective and Nonreflective Sheeting
for Temporary Traffic Control DevicesSection 994

102-2.1 Temporary Traffic Control Devices: Use only the materials meeting the requirements of Section 990, Section 994, Design Standards and the Manual on Uniform Traffic Control Devices (MUTCD).

102-2.2 Detour: Provide all materials for the construction and maintenance of all detours.

102-2.3 Commercial Materials for Driveway Maintenance: Provide materials of the type typically used for base, including reclaimed asphalt pavement (RAP) material, and having stability and drainage properties that will provide a firm surface under wet conditions.

102-3 Specific Requirements.

102-3.1 Beginning Date of Contractor's Responsibility: Maintain traffic starting the day work begins on the project or on the first day Contract Time is charged, whichever is earlier.

102-3.2 Worksite Traffic Supervisor: Provide a Worksite Traffic Supervisor who is responsible for initiating, installing, and maintaining all temporary traffic control devices as described in this Section and the Contract Documents. Provide all equipment and materials needed to set up, take down, maintain traffic control, and handle traffic-related situations. Use approved alternate Worksite Traffic Supervisors when necessary.

102-5 Traffic Control.

102-5.1 Standards: FDOT Design Standards are the minimum standards for the use in the development of all TCPs. The MUTCD, Part VI is the minimum national standard for traffic control for highway construction, maintenance, and utility operations. Follow the basic principles

and minimum standards contained in these documents for the design, application, installation, maintenance, and removal of all traffic control devices, warning devices and barriers which are necessary to protect the public and workers from hazards within the project limits.

102-5.2 Maintenance of Roadway Surfaces: Maintain all lanes that are being used for the MOT, including those on detours and temporary facilities, under all weather conditions. Keep the lanes reasonably free of dust, potholes and rutting. Provide the lanes with the drainage facilities necessary to maintain a smooth riding surface under all weather conditions.

102-5.3 Number of Traffic Lanes: Maintain one lane of traffic in each direction. Maintain two lanes of traffic in each direction at existing four (or more) lane cross roads, where necessary to avoid undue traffic congestion. Construct each lane used for MOT at least as wide as the traffic lanes existing in the area before commencement of construction. Do not allow traffic control and warning devices to encroach on lanes used for MOT.

The Engineer may allow the Contractor to restrict traffic to one-way operation for short periods of time provided that the Contractor employs adequate means of traffic control and does not unreasonably delay traffic. When a construction activity requires restricting traffic to one-way operations, locate the flaggers within view of each other when possible. When visual contact between flaggers is not possible, equip them with 2-way radios, official, or pilot vehicles, or use traffic signals.

102-5.4 Crossings and Intersections: Provide and maintain adequate accommodations for intersecting and crossing traffic. Do not block or unduly restrict any median opening, road or street crossing the project unless approved by the Engineer. Before beginning any construction, submit to the Engineer the names and phone numbers of persons that can be contacted when signal operation malfunctions.

102-5.5 Access for Residences and Businesses: Provide continuous access to all residences and all places of business.

102-5.6 Protection of the Work from Injury by Traffic: Where traffic would be injurious to a base, surface course, or structure constructed as a part of the work, maintain all traffic outside the limits of such areas until the potential for injury no longer exists.

102-5.8 Conflicting Pavement Markings: Where the lane use or where normal vehicle or pedestrian paths are altered during construction, remove all pavement markings (paint, tape, thermoplastic, retroreflective pavement markers, etc.) that will conflict with the adjusted vehicle or pedestrian paths. Use of paint to cover conflicting pavement markings is prohibited. Remove conflicting pavement markings using a method that will not damage the surface texture of the pavement and which will eliminate the previous marking pattern regardless of weather and light conditions.

Remove all pavement markings that will be in conflict with “next phase of operation” vehicle pedestrian paths as described above, before opening to vehicle traffic or use by pedestrians.

Cost for removing conflicting pavement markings (paint, tape, thermoplastic, retroreflective pavement markers, etc.) to be included in Maintenance of Traffic, lump sum.

102-5.9 Vehicle and Equipment Visibility: Equip all pickups and automobiles used on the project with a minimum of one Class 2 warning light that meets the Society of Automotive Engineers Recommended Practice SAE J595, dated November 1, 2008, or SAE J845, dated December 1, 2007, and incorporated herein by reference. Existing lights that meet SAE J845, dated March, 1992, or SAE J1318, dated April, 1986, may be used to their end of service life. The warning lights must be a high intensity amber or white rotating, flashing, oscillating or

strobe light. Lights must be unobstructed by ancillary vehicle equipment such as ladders, racks or booms and be visible 360 degrees around the vehicle. If the light is obstructed, additional lights will be required. The lights must be operating when the vehicle is in a work area where a potential hazard exists, when operating at less than the average speed for the facility while performing work activities, making frequent stops or called for in the Plans or Design Standards.

Equip all other vehicles and equipment with a minimum of 4 square feet of retroreflective sheeting or warning lights.

102-5.10 No Waiver of Liability: Conduct operations in such a manner that no undue hazard results due to the requirements of this Article. The procedures and policies described herein in no way acts as a waiver of any terms of the liability of the Contractor or his surety.

102-6.3 Construction Methods: Select and use construction methods and materials that provide a stable and safe detour facility. Construct the detour facility to have sufficient durability to remain in good condition, supplemented by maintenance, for the entire period that the detour is required.

102-8 Driveway Maintenance.

102-8.1 **General:** Ensure that each residence and business has safe, stable, and reasonable access.

102-8.2 **Construction Methods:** Place, level, manipulate, compact, and maintain the material, to the extent appropriate for the intended use.

As permanent driveway construction is accomplished at a particular location, the Contractor may salvage and reuse previously placed materials that are suitable for reuse on other driveways.

102-9 Temporary Traffic Control Devices.

102-9.1 Installation and Maintenance: Install and maintain temporary traffic control devices as detailed in the Plans, Index 600 of the Design Standards and when applicable, in accordance with the approved vendor drawings, as provided on the Department's Approved Product List (APL). Erect the required temporary traffic control devices to prevent any hazardous conditions and in conjunction with any necessary traffic re-routing to protect the traveling public, workers, and to safeguard the work area. Use only those devices that are on the APL or meeting the requirements of the Design Standards. Immediately remove or cover any devices that do not apply to existing conditions.

All temporary traffic control devices must meet the requirements of National Cooperative Highway Research Program Report 350 (NCHRP 350) or the Manual for Assessing Safety Hardware 2009 (MASH) and current FHWA directives. Manufacturers seeking evaluation must submit certified test reports showing that their product meets all test requirements set forth by NCHRP 350 or the MASH. Manufacturers seeking evaluation of Category I devices for inclusion on the APL shall include the manufacturer's self-certification letter. Manufacturer's seeking evaluation of Category II and Category III devices for inclusion on the APL shall include the FHWA WZ numbered acceptance letter with attachments and vendor drawings of the device in sufficient detail to enable the Engineer to distinguish between this and similar devices. For devices requiring field assembly or special site preparation, vendor drawings shall include all field assembly details and technical information necessary for proper application and installation. Vendor drawings for Category III devices and automated flagger assistance devices (AFADs)

must be signed and sealed by a Professional Engineer registered in the State of Florida. Manufacturers seeking evaluation of Category IV devices for inclusion on the APL must comply with the requirements of Section 990 and include detailed vendor drawings of the device along with technical information necessary for proper application, field assembly and installation.

The APL number is to be permanently marked on the device at a readily visible location. Sheeting used on devices is exempt from this marking requirement.

Notify the Engineer in writing of any scheduled operation that will affect traffic patterns or safety sufficiently in advance of commencing such operation to permit review of the plan for the proposed installation of temporary traffic control devices.

Assign an employee the responsibility of maintaining the position and condition of all temporary traffic control devices throughout the duration of the Contract. Keep the Engineer advised at all times of the identification and means of contacting this employee on a 24 hour basis.

Maintain temporary traffic control devices in the correct position, properly oriented, clearly visible and clean, at all times. All applicable temporary traffic control devices must meet the classification category of Acceptable as defined in the American Traffic Safety Services Association (ATSSA) Quality Guidelines for Temporary Traffic Control Devices and Features. Pedestrian longitudinal channeling devices (LCDs) must meet the classification category of Acceptable as defined in the Pedestrian LCD Evaluation Guide, which may be viewed at the following URL:

<http://www.fdot.gov/programmanagement/Implemented/URLinSpecs/files/LCDEvaluationGuide.pdf>. Immediately repair, replace or clean damaged, defaced or dirty devices. Traffic control devices must not be cleaned while installed/used. Use of warning lights on any temporary traffic control device is prohibited, with the exception of the trailer mounted portable regulatory signs.

102-9.2 Work Zone Signs: Furnish, install, maintain, remove and relocate signs in accordance with the Plans and Design Standards, Index No. 600. Use signs that meet the material and process requirements of Section 994. Use Type IV sheeting for fluorescent orange work zone signs. Roll-up signs must meet the requirements of Type VI sheeting. Use Type IV or Type XI sheeting for all other work zone signs. Attach the sign to the sign support using hardware meeting the manufacturer's recommendations on the APL vendor drawings or as specified in the Design Standards.

102-9.2.1 **Post Mounted Signs:** Meet the requirements of 990-8.

102-9.2.2 **Portable Signs:** Use only approved systems, which includes sign stands and attachment hardware (nuts, bolts, clamps, brackets, braces, etc.), meeting the vendor requirements specified on the APL drawings. Provide Federal Highway Administration's (FHWA) accepted sign substrate for use with accepted sign stands on the National Highway System (NHS) under the provisions of the NCHRP Report 350 "Recommended Procedures for the Safety Performance Evaluation of Highway Features."

102-13 Basis of Payment.

Maintenance of Traffic (General Work): *Maintenance of traffic shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.*

SECTION 104
PREVENTION, CONTROL, AND ABATEMENT OF
EROSION AND WATER POLLUTION

104-1 Description.

Provide erosion control measures on the project and in areas outside the right-of-way where work is accomplished in conjunction with the project, so as to prevent pollution of water, detrimental effects to public or private property adjacent to the project right-of-way and damage to work on the project. Construct and maintain temporary erosion control features or, where practical, construct and maintain permanent erosion control features as shown in the Plans or as may be directed by the Engineer.

104-2 General.

Coordinate the installation of temporary erosion control features with the construction of the permanent erosion control features to the extent necessary to ensure economical, effective, and continuous control of erosion and water pollution throughout the life of the Contract. Due to unanticipated conditions, the Engineer may direct the use of control features or methods other than those included in the original Contract. In such event, the Department will pay for this additional work as unforeseeable work.

104-3 Control of Contractor's Operations Which May Result in Water Pollution.

Prevent pollution of streams, canals, lakes, reservoirs, and other water impoundments with fuels, oils, bitumens, calcium chloride, or other harmful materials. Also, conduct and schedule operations to avoid or otherwise minimize pollution or siltation of such water impoundments, and to avoid interference with movement of migratory fish. Do not dump any residue from dust collectors or washers into any live stream.

Restrict construction operations in rivers, streams, lakes, tidal waters, reservoirs, canals, and other water impoundments to those areas where it is necessary to perform filling or excavation to accomplish the work shown in the Plans and to those areas which must be entered to construct temporary or permanent structures. As soon as conditions permit, promptly clear rivers, streams, and impoundments of all obstructions placed therein or caused by construction operations.

Do not frequently ford live streams with construction equipment. Wherever an appreciable number of stream crossings are necessary at any one location, use a temporary bridge or other structure.

Except as necessary for construction, do not deposit excavated material in rivers, streams, canals, or impoundments, or in a position close enough thereto, to be washed away by high water or runoff.

Where pumps are used to remove highly turbid waters from enclosed construction areas such as cofferdams or forms, treat the water by one or more of the following methods prior to discharge into State waters: pumping into grassed swales or appropriate vegetated areas or sediment basins, or confined by an appropriate enclosure such as turbidity barriers when other methods are not considered appropriate.

Do not disturb lands or waters outside the limits of construction as staked, except as authorized by the Engineer.

Obtain the Engineer's approval for the location of, and method of operation in, borrow pits, material pits, and disposal areas furnished for waste material from the project (other than commercially operated sources) such that erosion during and after completion of the work will not result in probability of detrimental siltation or water pollution.

104-4 Materials for Temporary Erosion Control.

The Engineer will not require testing of materials used in construction of temporary erosion control features other than as provided for geotextile fabric in 985-3 unless such material is to be incorporated into the completed project. When no testing is required, the Engineer will base acceptance on visual inspection.

The Contractor may use new or used materials for the construction of temporary silt fence, staked turbidity barriers, and floating turbidity barrier not to be incorporated into the completed project, subject to the approval of the Engineer.

104-5 Preconstruction Requirements.

Prior to the Preconstruction Conference, submit to the Department an Erosion Control Plan meeting the requirements or special conditions of all permits authorizing project construction. If no permits are required or the approved permits do not contain special conditions or specifically address erosion and water pollution, the project Erosion Control Plan will be governed by 7-1.1, 7-2.2, 7-8.1, 7-8.2, and Section 104.

The Erosion Control Plan shall describe, but not be limited to, the following items or activities:

1. For each phase of construction operations or activities, supply the following information:

- a. Locations of all erosion control devices
- b. Types of all erosion control devices
- c. Estimated time erosion control devices will be in operation
- d. Monitoring schedules for maintenance of erosion control devices
- e. Methods of maintaining erosion control devices
- f. Containment or removal methods for pollutants or hazardous wastes

2. The name and telephone number of the person responsible for monitoring and maintaining the erosion control devices.

3. Submit for approval the Erosion Control Plans meeting paragraphs below:

- a. Projects authorized by permitting agencies other than the Water Management Districts or projects for which no permits are required require the following:

The Engineer will review and approve the Contractor's Erosion Control Plan.

Do not begin construction activities until the Erosion Control Plan receives written approval from the Engineer. Comply with the approved Erosion Control Plan.

104-6 Construction Requirements.

104-6.1 Limitation of Exposure of Erodible Earth: The Engineer may limit the surface areas of unprotected erodible earth exposed by the construction operation and may direct the Contractor to provide erosion or pollution control measures to prevent contamination of any river, stream, lake, tidal waters, reservoir, canal, or other water impoundments or to prevent detrimental effects on property outside the project right-of-way or damage to the project. Limit

the area in which excavation and filling operations are being performed so that it does not exceed the capacity to keep the finish grading, turf, sod, and other such permanent erosion control measures current in accordance with the accepted schedule.

Do not allow the surface area of erodible earth that clearing and grubbing operations or excavation and filling operations expose to exceed 750,000 square feet without specific prior approval by the Engineer. This limitation applies separately to clearing and grubbing operations and excavation and filling operations.

The Engineer may increase or decrease the amount of surface area the Contractor may expose at any one time.

104-6.2 Incorporation of Erosion and Sediment Control Features: Incorporate permanent erosion control features into the project at the earliest practical time. Use temporary erosion and sediment control features found in the State of Florida Erosion and Sediment Control Designer and Reviewer Manual (E&SC Manual) to correct conditions that develop during construction which were not foreseen at the time of design, to control erosion and sediment prior to the time it is practical to construct permanent control features, or to provide immediate temporary control of erosion and sediment that develops during normal construction operations, which are not associated with permanent erosion control features on the project. An electronic version of the E&SC Manual can be found at the following URL:

<http://www.fdot.gov/programmanagement/Implemented/URLinSpecs/Files/FLerosionSedimentManual.pdf>

Install all sediment control devices in a timely manner to ensure the control of sediment and the protection of lakes, streams, gulf or ocean waters, or any wetlands associated therewith and to any adjacent property outside the right-of-way as required.

Complete the installation of sediment control devices prior to the commencement of any earthwork.

After installation of sediment control devices, repair portions of any devices damaged at no expense to the Department. The Engineer may authorize temporary erosion and sediment control features when finished soil layer is specified in the Contract and the limited availability of that material from the grading operations will prevent scheduled progress of the work or damage the permanent erosion control features.

104-6.3 Scheduling of Successive Operations: Schedule operations such that the area of unprotected erodible earth exposed at any one time is not larger than the minimum area necessary for efficient construction operations, and the duration of exposure of uncompleted construction to the elements is as short as practicable.

Schedule and perform clearing and grubbing so that grading operations can follow immediately thereafter. Schedule and perform grading operations so that permanent erosion control features can follow immediately thereafter if conditions on the project permit.

104-6.4 Details for Temporary Erosion and Sediment Control Features:

104-6.4.1 General: Use temporary erosion, sediment and water pollution control features found in the E&SC Manual. These features consist of, but are not limited to, temporary turf, rolled erosion control products, sediment containment systems, runoff control structures, sediment barriers, inlet protection systems, silt fences, turbidity barriers, and chemical treatment. For design details for some of these items, refer to the Design Standards and E&SC Manual.

104-6.4.6.3 Inspection and Maintenance: Inspect all silt fences immediately after each rainfall and at least daily during prolonged rainfall. Immediately correct any deficiencies. In addition, make a daily review of the location of silt fences in areas where construction activities have changed the natural contour and drainage runoff to ensure that the silt fences are properly located for effectiveness. Where deficiencies exist, install additional silt fences as directed by the Engineer.

Remove sediment deposits when the deposit reaches approximately 1/2 of the volume capacity of the silt fence or as directed by the Engineer. Dress any sediment deposits remaining in place after the silt fence is no longer required to conform with the finished grade, and prepare and seed them in accordance with Section 570.

104-6.4.7 Floating Turbidity Barriers and Staked Turbidity Barriers: Install, maintain, and remove turbidity barriers to contain turbidity that may occur as the result of dredging, filling, or other construction activities which may cause turbidity to occur in the waters of the State. The Contractor may need to deploy turbidity barriers around isolated areas of concern such as seagrass beds, coral communities, etc. both within as well as outside the right-of-way limits. The Engineer will identify such areas. Place the barriers prior to the commencement of any work that could impact the area of concern. Install the barriers in accordance with the details shown in the Plans or as approved by the Engineer. Ensure that the type barrier used and the deployment and maintenance of the barrier will minimize dispersion of turbid waters from the construction site. The Engineer may approve alternate methods or materials.

Operate turbidity barriers in such a manner to avoid or minimize the degradation of the water quality of the surrounding waters and minimize damage to areas where floating barriers installed.

104-6.4.8 Inlet Protection System: Furnish and install inlet protection systems as shown in the Plans, Design Standards and the E&SC Manual.

104-6.5 Removal of Temporary Erosion Control Features: In general, remove or incorporate into the soil any temporary erosion control features existing at the time of construction of the permanent erosion control features in an area of the project in such a manner that no detrimental effect will result. The Engineer may direct that temporary features be left in place.

104-7 Maintenance of Erosion and Sediment Control Features.

104-7.1 General: Provide routine maintenance of permanent and temporary erosion and sediment control features, at no expense to the Department, until the project is complete and accepted. If reconstruction of such erosion and sediment control features is necessary due to the Contractor's negligence or carelessness or, in the case of temporary erosion and sediment control features, failure by the Contractor to install permanent erosion control features as scheduled, the Contractor shall replace such erosion control features at no expense to the Department. If reconstruction of permanent or temporary erosion and sediment control features is necessary due to factors beyond the control of the Contractor, the Department will pay for replacement under the appropriate Contract pay item or items.

Inspect all erosion and sediment control features at least once every seven calendar days and within 24 hours of the end of a storm of 0.50 inches or greater. Maintain all erosion control features as required in the Stormwater Pollution Prevention Plan, Contractor's Erosion Control Plan and as specified in the State of Florida Department of Environmental Protection Generic Permit for Stormwater Discharge from Large and Small Construction Activities.

104-8 Protection During Suspension of Contract Time.

If it is necessary to suspend the construction operations for any appreciable length of time, shape the top of the earthwork in such a manner to permit runoff of rainwater, and construct earth berms along the top edges of embankments to intercept runoff water. Provide temporary slope drains to carry runoff from cuts and embankments that are in the vicinity of rivers, streams, canals, lakes, and impoundments. Locate slope drains at intervals of approximately 500 feet, and stabilize them by paving or by covering with waterproof materials. Should such preventive measures fail, immediately take such other action as necessary to effectively prevent erosion and siltation. The Engineer may direct the Contractor to perform, during such suspensions of operations, any other erosion and sediment control work deemed necessary.

104-10 Basis of Payment.

Prices and payments will be full compensation for all work specified in this Section, including construction and routine maintenance of temporary erosion control features. *Cost for erosion control shall be inclusive of initial construction, maintenance over the projects duration and final removal.*

The quantity of floating turbidity barrier or inlet protection shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price. No adjustment to contract price shall be made for temporary erosion control measures.

SECTION 109 SURFACE PREPARATION

109-1 Description.

This item shall consist of removal of existing pavement, and other miscellaneous items. The work shall be accomplished in accordance with these specifications and the applicable drawings.

109-2 Equipment.

All equipment shall be specified here and in the following paragraphs or approved by the Engineer. The equipment shall not cause damage to the pavement to remain in place.

109-3 Construction.

109-3.1 Removal of existing pavement. The existing concrete pavement to be removed shall be freed from the pavement to remain by sawing through the complete depth of the slab one foot (30 cm) inside the perimeter of the final removal limits or outside the dowels, whichever is greater. All concrete pavement demolition limits shall be at existing joints. The pavement between the perimeter of the pavement removal and the saw cut shall be carefully broken up and removed using hand-held jackhammers, weighing 30 pounds (14 kg) or less, or other light-duty equipment which will not cause distress in the pavement which is to remain in place. The Contractor shall have the option of sawing through the dowels at the joint, removing the pavement and installing new dowels. The pavement inside the saw cut shall be removed by methods suitable to the Engineer which will not cause distress in the pavement which is to remain in place. If the material is to be wasted on the site, it shall be reduced to a maximum size designated by the Engineer. The Contractor's removal operation shall not cause damage to cables, utility ducts, pipelines, or drainage structures under the pavement. Concrete slabs that are damaged by under breaking shall be removed. Any damage shall be repaired at the Contractor's expense.

109-3.2 Maintenance. The Contractor shall perform all maintenance work necessary to keep the pavement in a satisfactory condition until the full section is complete and accepted by the Engineer. The surface shall be kept clean and free from foreign material. The pavement shall be properly drained at all times. If cleaning is necessary or if the pavement becomes disturbed, any work repairs necessary shall be performed at the Contractor's expense.

109-5 Basis of Payment.

Unless the quantity of surface preparation changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.

If the quantity of surface preparation is less than or greater than the as-bid design quantity, then the quantity shall be measured by the square yard (as-built) and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and lump sum contract price adjusted accordingly.

SECTION 111 SITE DEMOLITION AND REMOVAL

111-1 Description.

This item shall consist of methods and procedures for demolishing, salvaging and removing sitework items designated to be removed in whole or in part, and for backfilling resulting trenches and excavations.

111-2 Storage and Protection.

Protect existing items designated to remain and items designated for salvage. In event of damage to such items, immediately replace or make repairs to approval of Engineer and at no cost to Owner. In all circumstances ensure that demolition work does not adversely affect adjacent water courses groundwater and wildlife or contribute to excess air and noise pollution. Do not dispose, of waste or volatile materials such as mineral spirits, oil, petroleum-based lubricants, or toxic cleaning solutions into watercourses, storm or sanitary sewers. Ensure proper disposal procedures are maintained throughout project. Do not pump water containing suspended materials into watercourses, storm or sanitary sewers, or onto adjacent properties. Control disposal or runoff of water containing suspended materials or other harmful substances in accordance with local authorities. Protect trees, plants and foliage on site and adjacent properties where indicated or where not indicated to be demolished.

111-3 Existing Conditions.

Prior to start of any demolition work remove contaminated or hazardous materials as defined by authorities having jurisdiction (as applicable) from the site and dispose of at designated disposal facilities. Removal of contaminated or hazardous materials shall be considered as unforeseen circumstances and is not covered by contract pay items. If this work is required additional compensation will be made at a negotiated price.

111-4 Construction Methods.

111-4.1 Preparation: Inspect site with Engineer and verify extent and location of items designated for removal, disposal, alternative disposal, recycling, salvage and items to remain. Locate and protect utilities. Preserve active utilities traversing site in operating condition. Notify and obtain approval of utility companies before starting demolition.

111-4.2 Removal Operations: Remove items as indicated. Do not disturb items designated to remain in place. When removing pipes under existing or future pavement area, excavate at least 6-inches below pipe exterior.

Interim removal of stockpiled demolished material will be required by Contractor, if it is deemed to interfere with airport operations or other contractors.

If applicable, seal pipe ends and walls of manholes or catch basins as indicated. Securely plug to form watertight seal.

Ensure new drainage system has been installed or temporary drainage measures have been implemented prior to demolishing existing drainage systems.

Backfill in areas as indicated to proposed final grades and in accordance with Section P-152.

111-4.3 Topsoil Stripping: In areas designated to be stripped, all stumps, roots, buried logs, brush, grass, and other unsatisfactory materials shall be removed. All areas shown to be stripped shall be bladed using a motor grader or bull-dozer to a depth of 4-inches.

Any broken concrete, blocks, or other objectionable material shall be removed and disposed of at the contractor's expense. The holes or openings shall be backfilled with acceptable material and properly compacted.

All holes under embankment areas remaining after the stripping operation shall have the sides of the holes flattened to facilitate filling with acceptable material and compacting as required.

111-4.4 Surface Preparation: Light grade and remove organics in preparation for topsoil and sod placement and site development. The guidance outlined in section 111-4.3 for preparing embankments for topsoil and sod placement shall also apply for surface preparation operations.

111-4.4 Restoration: Restore areas and existing works outside areas of demolition to match conditions of adjacent, undisturbed areas. Use soil treatments and procedures which are not harmful to health, are not injurious to plants, and do not endanger wildlife, adjacent water courses or ground water.

111-4.5 Clean-Up: Upon completion of work, remove debris, trim surfaces and leave work site clean. Use cleaning solutions and procedures which are not harmful to health, are not injurious to plants, and do not endanger wildlife, adjacent water courses or ground water.

111-5 Method of Measurement and Basis of Payment.

111-6.1 Unless the quantity of site demolition and removal changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.

If the quantity of site demolition and removal is less than or greater than the as-bid design quantity, then the quantity shall be measured by each or by square yard (as-built) and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and lump sum contract price adjusted accordingly.

SECTION 125 EXCAVATION FOR STRUCTURES AND PIPE

125-1 Description.

Excavate for box culverts, pipes, retaining walls, headwalls for pipes and drains, catch basins, drop inlets, manholes, and similar structures. Construct and remove cofferdams, sheeting, bracing, etc.; pump or otherwise dewater foundations; remove and dispose of any existing structures or portions of structures not covered by other items in the Contract, including foundations, abutments, piers, wings, and all other materials, obstructions, etc., found necessary to clear the site for the proposed work; backfill, dispose of surplus material, and perform final cleaning, as may be necessary for the proper execution of the work. This Section does not include excavation for bases or pavements, curbs, curb and gutter, valley gutter, ditch pavement, or rubble gutter.

125-1.1 Trench Excavation Safety System and Shoring, Special (Trench Excavation): When performing trench excavation in excess of 5 feet in depth, comply with the Occupational Safety and Health Administration's (OSHA) trench safety standards, 29 CFR 1926, Subpart P, and all subsequent revisions or updates adopted by the Department of Labor and Employment Security. Ensure that trench boxes are wide enough to accommodate compaction and density testing.

Submission of bid and subsequent execution of the Contract will serve as certification that all trench excavation in excess of 5 feet in depth will be in compliance with Section 553.62, Florida Statutes.

Consider all available geotechnical information when designing the trench excavation safety system.

Consider these and any more stringent trench safety standards as minimum Contract requirements.

125-2 Classification.

Consider all materials excavated as unclassified and as excavation regardless of the material encountered.

125-3 Cofferdams.

125-3.1 Construction:

125-3.1.1 Methods: Construct all foundations by open excavation, and shore, brace, or protect the foundation openings with cofferdams. Provide cofferdams or cribs for foundation construction below the bottom of the footings. Provide sufficient clearance in the cofferdam interiors to permit construction of forms and inspection of their exteriors, and for pumping equipment.

125-3.1.2 Protection of Concrete: Construct cofferdams to protect green concrete against damage from a sudden rising of the water and to prevent damage by erosion. Do not leave timber or bracing in cofferdams or cribs that extend into the substructure masonry except where permitted in writing by the Engineer.

125-3.1.3 Placing in the Dry: For placing footings in the dry, the Engineer may require cofferdam sheeting to be driven to an elevation 6 feet below the elevation of the bottom

of the footings and require sufficient pumping equipment to dewater and maintain the cofferdam in a comparatively dry condition.

125-3.1.4 Working Drawings: For substructure work, submit drawings showing the proposed method of cofferdam construction and other details left to choice or not fully shown in the Plans. Obtain the Engineer's approval of the type and clearance of cofferdams, insofar as such details affect the character of the finished work. For other details of design that do not affect the character of the finished work, assume responsibility for the successful construction of the work. Retain a Professional Engineer, registered in the State of Florida, to prepare the above construction drawing, and keep a signed and sealed copy on hand at the site at all times.

125-3.2 Removal: Unless otherwise provided, remove cofferdams or cribs, with all sheeting and bracing, after completion of the substructure without disturbing or marring the finished masonry.

125-4 Excavation.

125-4.1 Requirements for all Excavation: Perform all excavation to foundation materials, satisfactory to the Engineer, regardless of the elevation shown in the Plans. Remove rock, boulders or other hard lumpy or unyielding material to a depth of 12 inches below the bottom of pipes and box culverts elevations. Remove muck or other soft material to the depth indicated in the Plans or as directed by the Engineer.

125-4.2 Earth Excavation:

125-4.2.3 Removal of Obstructions: Remove boulders, logs, or any unforeseen obstacles encountered in excavating. Compensation will be in accordance with the requirements of 4-3.

125-4.3 Rock Excavation: Clean all rock and other hard foundation material, remove all loose material, and cut all rock to a firm surface. Either level, step vertically and horizontally, or serrate the rock, as may be directed by the Engineer. Clean out all seams, and fill them with concrete or mortar.

125-4.4 Pipe Trench Excavation: Excavate trenches for pipes to the elevation of the bottom of the pipe and to a width sufficient to provide adequate working room. Remove soil not meeting the classification specified as suitable backfill material in 125-8.3.2.2, to a depth of 4 inches below the bottom of the pipe elevation. Where the soils permit, ensure that the trench sides are vertical up to at least the mid-point of the pipe.

For pipe lines placed above the natural ground line, place and compact the embankment, prior to excavation of the trench, to an elevation at least 2 feet above the top of the pipe and to a width equal to four pipe diameters, and then excavate the trench to the required grade.

For pipe trenches utilizing trench boxes, ensure that the trench box used is of sufficient width to permit thorough tamping of bedding material under and around the pipes as specified in 125-8.1.6.

Do not disturb the installed pipe and its embedment when moving trench boxes. Move the trench box carefully to avoid excavated wall displacement or damage. As the trench box is moved, fill any voids left by the trench box and continuously place and compact the backfill material adjacent to and all along the side of the trench box walls to fill any voids created by the trench box.

125-5 Preservation of Channel.

125-5.1 General: Unless shown in the Plans, do not excavate outside of caissons, cribs, cofferdams, or sheet piling, and do not disturb the natural stream bed adjacent to the structure. If excavating or dredging at the site of the structure before sinking caissons, cribs, or cofferdams, complete the foundation and backfill all such excavations to the original ground surface or other required elevation, with material satisfactory to the Engineer.

125-5.2 Removal of Excavated Materials: Do not allow materials that are deposited adjacent to the stream area to infiltrate the water areas. Leave the stream in its original condition.

125-6 Disposal of Surplus.

Use suitable excavated materials for backfilling over or around the structure. Dispose of unsuitable materials. Meet the disposal requirements pertaining to water pollution contained in Section 104 and in 7-1.1.

125-7 Pumping.

Pump from the interior of any foundation enclosure in such manner as to preclude the possibility of any portion of the concrete materials being carried away. Do not pump while placing concrete, or for a period of at least 24 hours thereafter, unless using a suitable pump separated from the concrete work by a watertight wall.

125-8 Backfilling.

125-8.1 General Requirements for Structures and Pipe:

125-8.1.1 General: Backfill in the dry whenever normal dewatering equipment and methods can accomplish the needed dewatering. A LOT is defined as one lift of backfill material placement, not to exceed 500 feet in length or a single run of pipe connecting two successive structures, whichever is less. Backfill for structures and pipe compacted in one operation will be considered as one LOT within the cover zone. Backfill around structures compacted separately from the pipe will be considered as separate LOTs. Backfill on each side of the pipe for the first lift will be considered a separate LOT. Backfill on opposite sides of the pipe for the remaining lifts will be considered separate LOTs, unless the same compactive effort is applied. Same compactive effort is defined as the same type of equipment (make and model) making the same number of passes on both sides of the pipe. For multiple phase backfill, a LOT shall not extend beyond the limits of the phase.

When placing backfill within trench box each lift of backfill is considered a LOT. Placement of backfill within trench box limits will be considered a complete operation before trench box is moved for next backfill operation. When the trench box is moved for next backfill operation this will start new LOTs for each lift. Follow the density testing frequency in 125-9.3.1.

125-8.1.2 Equipment and Methods: Provide normal dewatering equipment including, but not limited to, surface pumps, sump pumps, wellpoints and header pipe and trenching/digging machinery. Provide normal dewatering methods including, but not limited to, constructing shallow surface drainage trenches/ditches, using sand blankets, perforated pipe drains, sumps and siphons.

125-8.1.3 Backfill Materials: Backfill to the original ground surface or subgrade

surface of openings made for structures, with a sufficient allowance for settlement. The Engineer may require that the material used for this backfill be obtained from a source entirely apart from the structure. Use only material accepted by the Engineer.

Do not allow heavy construction equipment to cross over culvert or storm sewer pipes until placing and compacting backfill material to the finished earthwork grade or to an elevation at least 4 feet above the crown of the pipe.

125-8.1.4 Use of A-7 Material: In the backfilling of trenches, A-7 material may be used from a point 12 inches above the top of the pipe up to the elevation shown in the Design Standards as the elevation for undercutting of A-7 material.

125-8.1.5 Time of Placing Backfill: Do not place backfill against any masonry or concrete abutment, wingwall, or culvert until the Engineer has given permission to do so, and in no case until the masonry or concrete has been in place seven days or until the specified 28 day compressive strength occurs.

125-8.1.6 Placement and Compaction: Place the material in horizontal layers not exceeding 6 inches compacted thickness, in depth above water level, behind abutments, wingwalls and end bents or end rest piers, under the haunches of the pipes and around box culverts and all structures including pipe culverts. When the backfill material is deposited in water, compact as specified in 125-8.2.5 and 125-8.3.4.

125-8.1.6.1 Thick Lift Requirements: The Contractor may elect to place material in thicker lifts of no more than 12 inches compacted thickness above the Soil Envelope if the embankment material is classified as Group 1 in the table below. If the embankment material is classified as Group 2 in the table below and the Contractor chooses to place material in thicker lifts of no more than 12 inches compacted thickness above the soil envelope then the Contractor must demonstrate with a successful test section that density can be achieved. Notify the Engineer in writing prior to beginning construction of a test section. Construct a test section of the length of one LOT. Perform five quality control (QC) tests at random locations within the test section. All five tests must meet the density required by 125-9.2 and be verified by the Department. Identify the test section with the compaction effort and soil classification in the Log Book. In case of a change in compaction effort or soil classification, construct a new test section. When a QC test fails the requirements of 125-9.2 or when the QC tests cannot be verified, construct a new test section. The Contractor may elect to place material in 6 inches compacted thickness at any time.

Group	AASHTO Soil Class	Maximum Lift Thickness		Thick Lift Control Test Section Requirements	
		Within Cover Zone	Above Soil Envelope	Within Cover Zone	Above Soil Envelope
1	A-3	6 inches	12 inches	N/A	Not Needed
	A-2-4 (No. 200 Sieve ≤ 15%)				
2	A-1	6 inches without control test section		N/A	Maximum of 12 inches per
	A-2-4 (No.200 Sieve ≤ 15%)				

A-2-5, A-2-6, A-2-7, A-4, A-5, A-6		120-8.2.1.2
A-7 (Liquid Limit < 50)		

125-8.2 Additional Requirements for Structures Other than Pipe:

125-8.2.1 Density: Where the backfill material is deposited in water, obtain a 12 inch layer of comparatively dry material, thoroughly compacted by tamping, before verifying the layer and density requirements. Meet the requirements of 125-9.2.

125-8.2.5 Compaction Under Wet Conditions: Where wet conditions do not permit the use of mechanical tampers, compact using hand tampers. Use only A-3 material for the hand tamped portions of the backfill. When the backfill has reached an elevation and condition such as to make the use of the mechanical tampers practical, perform mechanical tamping in such manner and to such extent as to transfer the compaction force into the sections previously tamped by hand.

125-8.3 Additional Requirements for Pipe Greater than 12 Inches Inside Diameter:

125-8.3.1 General: Trenches for pipe may have up to four zones that must be backfilled.

Lowest Zone: The lowest zone is backfilled for deep undercuts up to within 4 inches of the bottom of the pipe.

Bedding Zone: The zone above the lowest zone is the bedding zone. Usually it will be the backfill which is the 4 inches of soil below the bottom of the pipe. When rock or other hard material has been removed to place the pipe, the bedding zone will be the 12 inches of soil below the bottom of the pipe.

Cover Zone: The next zone is backfill that is placed after the pipe has been laid and will be called the cover zone. This zone extends to 12 inches above the top of the pipe. The cover zone and the bedding zone are considered the Soil Envelope for the pipe.

Top Zone: The top zone extends from 12 inches above the top of the pipe to the base or final grade.

125-8.3.2 Material:

125-8.3.2.1 Lowest Zone: Backfill areas undercut below the bedding zone of a pipe with coarse sand, or other suitable granular material, obtained from the grading operations on the project, or a commercial material if no suitable material is available.

125-8.3.2.2 Soil Envelope: In both the bedding zone and the cover zone of the pipe, backfill with materials classified as A-1, A-2, or A-3. Material classified as A-4 may be used if the pipe is concrete pipe.

125-8.3.2.3 Top Zone: Backfill the area of the trench above the soil envelope of the pipe with materials allowed on Design Standards, Index No. 505. **125-8.3.3**

Compaction:

125-8.3.3.1 Lowest Zone: Compact the soil in the lowest zone to approximately match the density of the soil in which the trench was cut.

125-8.3.3.2 Bedding Zone: If the trench was not undercut below the bottom of the pipe, loosen the soil in the bottom of the trench immediately below the approximate middle third of the outside diameter of the pipe.

If the trench was undercut, place the bedding material and leave it

in a loose condition below the middle third of the outside diameter of the pipe. Compact the outer portions to meet the density requirements of the acceptance criteria. Place the material in lifts no greater than 6 inches (compacted thickness).

125-8.3.3.3 Cover Zone: Before placing the cover zone material, lay pipe according to Section 430. Excavate for pipe bells before laying pipe. Place the material in 6 inch layers (compacted thickness), evenly deposited on both sides of the pipe, and compact with mechanical tampers suitable for this purpose. Hand tamp material below the pipe haunch that cannot be reached by mechanical tampers. Meet the requirements of in 125-9.2.

125-8.3.3.4 Top Zone: Place the material in layers not to exceed 12 inches in compacted thickness. Meet the requirements of the density acceptance criteria.

125-8.3.4 Backfill Under Wet Conditions: Where wet conditions are such that dewatering by normal pumping methods would not be effective, the procedure outlined below may be used when specifically authorized by the Engineer in writing. The Department will *not* pay for any select material which is not available from the grading as Unforeseeable Work. The Department will not pay for select material that might be used by the Contractor for his own convenience instead of dewatering.

The Department will permit the use of granular material below the elevation at which mechanical tampers would be effective, but only material classified as A-3. Place and compact the material using timbers or hand tampers until the backfill reaches an elevation such that its moisture content will permit the use of mechanical tampers. When the backfill has reached such elevation, use normally acceptable backfill material. Compact the material using mechanical tampers in such manner and to such extent as to transfer the compacting force into the material previously tamped by hand.

The Department will permit the use of coarse aggregate below the elevation at which mechanical tampers would be effective. Use coarse aggregate as specified in Section 901 for Aggregate Size Number 89, 8, 78, 7, 68, 6, or 57. Place the coarse aggregate such that it will be stable and firm. Fully wrap the aggregate with a layer of Type D-4 filter fabric, as specified in Section 985. Do not place coarse aggregate within 4 feet of the ends of the trench or ditch. Use normally accepted backfill material at the ends.

125-9 Acceptance Program.

125-9.1 General Requirements: Meet the requirements of 120-10, except replace the requirements of 120-10.1.6 with 125-9.1.1, 120-10.2 with 125-9.2, and 120-10.3 with 125-9.3.

125-9.1.1 Reduced Testing Frequency: Obtain the Engineer's approval in writing for the option to reduce density testing frequency to one test every two LOTs or one every four LOTs for trench box operations if the following requirements are met:

- a. Resolution testing was not required for six consecutive verified LOTs.
- b. Resolution testing was required for any of the six consecutive verified LOTs, but QC test data was upheld.

Identify the substantiating tests in the Density Log Book and notify the Engineer in writing prior to starting reduced frequency of testing. Generate random numbers for selecting test locations for the LOTs under consideration. When QC test frequency is reduced, obtain the Engineer's approval in writing to place more than one LOT over an untested LOT. Do not apply reduced testing frequency for the first and last lift of pipe. Assure similar compaction

efforts for the untested sections. If the Verification test fails, and QC test data is not upheld by Resolution testing the QC testing will revert to the original frequency.

125-9.2 Acceptance Criteria:

125-9.2.1 Density: Obtain a minimum QC density in any LOT of 100% of the Standard Proctor maximum density as determined by FM 1-T099, Method C, or the requirements of 125-8.3.3.1 when applicable. When the cover height below the bottom of base under asphalt pavement, below concrete pavement, or below unpaved ground, exceeds 15 inches, compact the pipe backfill in the cover zone to a density of at least 95% of the Standard Proctor maximum density as determined by FM1-T099, Method C.

For density requirements around drainage structures, obtain a minimum QC density in any LOT of 100% of the Standard Proctor maximum density as determined by FM 1-T099 for a distance of one pipe diameter but not less than 3 feet from the outside face of the structure.

125-9.2.2 Exceptions to Structures and Pipe Density Requirements: Compact the backfill to a firmness approximately equal to that of the soil next to the pipe trench in locations outside the plane described by a one (vertical) to two (horizontal) slope downward from the roadway shoulder point or the gutter line in accordance with Design Standards, Index No. 500 or 505. Apply 125-9.2.1 when compacting side-drain pipe backfill under driveways serving a property that is not a single residential lot.

125-9.3 Additional Requirements:

125-9.3.1 Frequency: Conduct Standard Proctor maximum density sampling and testing at a minimum frequency of one test per soil type. The summary of tests and frequency is shown in the table below.

Test Name	Quality Control	Verification
Standard Proctor Maximum Density	One per soil type	One per soil type
Density	One per LOT	One per four consecutive LOTs and for wet conditions, the first lift not affected by water
Soil Classification and Organic Content	One per Standard Proctor Maximum density	One per Standard Proctor Maximum density

125-10 Verification Comparison Criteria and Resolution Procedures.

Meet the requirements of 120-10.4.

125-11 Site Restoration.

Wherever the existing site is disturbed solely for the purpose of constructing or removing box culverts, pipes, inlets, manholes, etc., completely replace and restore the site to the Engineer’s satisfaction, without additional compensation.

125-12 Cleaning Up.

Upon completion of the work, leave the structure and all adjacent areas in a neat and presentable condition, clear up all temporary structures, rubbish and surplus materials and leave the space under the structure unobstructed and in such shape that drift will not collect nor scour or be induced. Pile all material from existing structures that have been removed neatly on the

bank, unless otherwise directed by the Engineer. Pull false work piling unless the Engineer permits it to be cut or broken off in which case it will be cut or broken off at least 2 feet below the ground line or stream bed.

125-14 Basis of Payment.

125-14.1 Basis of Payment: No separate payment shall be made for work covered by this specification as it shall be considered subsidiary to and paid for under the lump sum contract price.

SECTION 346 PORTLAND CEMENT CONCRETE

346-1 Description.

Use concrete composed of a mixture of portland cement, aggregate, water, and, where specified, admixtures, pozzolan and ground granulated blast furnace slag. Deliver the portland cement concrete to the site of placement in a freshly mixed, unhardened state.

Obtain concrete from a plant that is currently on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105. If the concrete production facility's Quality Control (QC) Plan is suspended, the Contractor is solely responsible to obtain the services of another concrete production facility with an accepted QC Plan or await the re-acceptance of the affected concrete production facility's QC Plan prior to the placement of any further concrete on the project. There will be no changes in the Contract Time or completion dates. Bear all delay costs and other costs associated with the concrete production facility's QC Plan acceptance or re-acceptance.

346-2 Materials.

346-2.1 General: Meet the following requirements:

Coarse Aggregate	Section 901
Fine Aggregate*	Section 902
Portland Cement.....	Section 921
Water	Section 923
Admixtures**	Section 924
Pozzolans and Slag	Section 929

*Use only silica sand except as provided in 902-5.2.3.

**Use products listed on the Department's Approved Product List (APL).

Do not use materials containing hard lumps, crusts or frozen matter, or that is contaminated with dissimilar material in excess of that specified in the above listed Sections.

346-2.2 Types of Cement: Unless a specific type of cement is designated elsewhere, use Type I, Type II, Type IP, Type IS, Type II, Type II (MH) or Type III cement in all classes of concrete. Use Type II or Type II (MH) for all mass concrete elements.

Do not use high alkali cement in extremely aggressive environments or in mass concrete.

Use only the types of cements designated for each environmental condition in structural concrete. A mix design for a more aggressive environment may be substituted for a lower aggressive environmental condition.

Blended cements:

1. For Type IS, ensure that the quantity of slag is less than or equal to 70% by weight.
2. For Type IP, ensure that the quantity of the pozzolan is less than or equal to 40% by weight.
3. For Type II, ensure that the quantity of the limestone is less than or equal to 15% by weight.

Ternary Blend (Fly Ash, Slag and Portland Cement): When a ternary blend is used, the concrete must meet or exceed the following surface resistivity requirements when tested in accordance with AASHTO T358 for design mix approval:

1. Extremely aggressive environment - greater than 29 KOhm-cm
2. Moderately aggressive environment - 17 to 29 KOhm-cm
3. Slightly aggressive environment - less than 17 KOhm-cm

Submit resistivity test specimens at least seven calendar days prior to the scheduled 28 day test to the Engineer for testing by the State Materials Office.

TABLE 1			
BRIDGE SUPERSTRUCTURES			
Component	Slightly Aggressive Environment	Moderately Aggressive Environment	Extremely Aggressive Environment
Precast Superstructure and Prestressed Elements	Type I or Type III	Type I, Type IL, Type II, Type III, Type IP, or Type IS	Type II (MH), Type IL, or Ternary Blend
Cast In Place	Type I	Type I, Type IL, Type II, Type IP, or Type IS	Type II (MH), Type IL, or Ternary Blend
BRIDGE SUBSTRUCTURE, DRAINAGE STRUCTURES AND OTHER STRUCTURES			
All Elements	Type I or Type III	Type I, Type IL, Type II, Type IP, or Type IS	Type II (MH), Type IL, or Ternary Blend

Note: Cements used in a more aggressive environment may also be used in a less aggressive environment.

346-2.3 Pozzolans and Slag: Fly ash or slag materials are required in all classes of concrete except for the following when used in slightly aggressive environments: Class II 3400, Class I 3000, and concrete requiring a coloring agent used in slightly aggressive environments. When a concrete requiring a coloring agent is used in a moderately or extremely aggressive environment, slag must be used. Use fly ash or slag materials as a cement replacement, on an equal weight replacement basis with the following limitations:

1. For **concrete pavement**,

- a. Fly Ash - Ensure that the quantity of cement replaced with fly ash is 18% to 30% by weight.
- b. Slag - Ensure that the quantity of cement replaced with slag is 25% to 70% for slightly and moderately aggressive environments and 50% to 70% by weight when used in extremely aggressive environments. Ensure that slag is 50% to 55% of total cementitious content by weight when used in combination with silica fume, ultra fine fly ash and/or metakaolin.

346-2.4 Coarse Aggregate Gradation: Produce all concrete using Size No. 57, 67 or 78 coarse aggregate. With the Engineer's approval and input from the District Materials Office with Producer QC Plan acceptance authority, Size No. 8 or Size No. 89 may be used either alone or blended with Size No. 57, 67 or 78 coarse aggregate. The Engineer will consider requests for approval of other gradations individually. Submit sufficient statistical data to establish production quality and uniformity of the subject aggregates, and establish the quality and

uniformity of the resultant concrete. Furnish aggregate gradations sized larger than nominal maximum size of 1.5 inch as two components.

For Class I and Class II, excluding Class II (Bridge Deck), the coarse and fine aggregate gradation requirements set forth in Sections 901 and 902 are not applicable and the aggregates may be blended; however, the aggregate sources must be approved by the Department. Do not blend the aggregate if the size is smaller than Size No. 78. **346-2.5**

Admixtures: Use admixtures in accordance with the requirements of this subarticle. Chemical admixtures not covered in this subarticle may be approved by the Department. Submit statistical evidence supporting successful laboratory and field trial mixes which demonstrate improved concrete quality or handling characteristics.

Use admixtures in accordance with the manufacturer's recommended dosage rate. Dosage rates outside of this range may be used with written recommendation from the admixture producer's technical representative. Do not use admixtures or additives containing calcium chloride (either in the raw materials or introduced during the manufacturing process) in reinforced concrete.

346-2.5.1 Water-Reducer/Water-Reducer Retardant Admixtures: When a water-reducing admixture is used, meet the requirements of a Type A. When a water-reducing and retarding admixture is used, meet the requirements of a Type D.

346-2.5.2 Air Entrainment Admixtures: Use an air entraining admixture in all concrete mixes except counterweight and dry cast concrete. For precast concrete products, the use of air entraining admixture is optional for Class I and Class II concrete.

346-2.5.3 High Range Water-Reducing Admixtures:

346-2.5.3.1 General: When a high range water-reducing admixture is used, meet the requirements of a Type F or Type I. When a high range water-reducing and retarding admixture is used, meet the requirements of a Type G or Type II. When silica fume or metakaolin is incorporated into a concrete mix design, use a high range water-reducing admixture Type I, II, F or G.

346-2.5.3.2 Flowing Concrete Admixtures for Precast/Prestressed Concrete: Use a Type I, II, F or G admixture for producing flowing concrete. If Type F or G admixture is used, verify the distribution of aggregates in accordance with ASTM C1610 except allow for minimal vibration for consolidating the concrete. The maximum allowable difference between the static segregation is less than or equal to 15 percent. Add the flowing concrete admixtures at the concrete production facility.

346-2.5.4 Accelerating Admixture for Precast Drainage and Incidental Concrete Products: The use of non-chloride admixtures Type C or Type E is allowed in the manufacturing of precast drainage and incidental concrete products.

346-2.5.5 Type S Admixtures: When a workability retention, shrinkage reducing or a rheology modifying admixture is used, meet the requirements of a Type S admixture.

346-3 Classification, Strength, Slump and Air Content.

346-3.1 General: The separate classifications of concrete covered by this Section are designated as Class I, Class II, Class III, Class IV, Class V and Class VI. Strength and slump are specified in Table 2. The air content for all classes of concrete is less than or equal to 6.0%.

Substitution of a higher class concrete in lieu of a lower class concrete may be allowed when the substituted concrete mixes are included as part of the QC Plan, or for precast concrete, the Precast Concrete Producer QC Plan. The substituted higher class concrete must meet or exceed the requirements of the lower class concrete and both classes must contain the same types of mix ingredients. When the compressive strength acceptance data is less than the minimum compressive strength of the higher design mix, notify the Engineer. Acceptance is based on the requirements in Table 2 for the lower class concrete.

TABLE 2		
Class of Concrete	Specified Minimum Strength (28-day) (psi) (c) (g)	Target Slump Value (inches)
STR UCTURAL CONCRETE		
I(a)	3,000	3(b)
I (Pavement)	3,000	2
II(a)	3,400	3(b)
II (Bridge Deck)	4,500	3(b)
III(e)	5,000	3(b)
III (Seal)	3,000	8
IV (d)(f)	5,500	3(b)
IV (Drilled Shaft)	4,000	8.5
V (Special) (d)(f)	6,000	3(b)
V (d)(f)	6,500	3(b)
VI (d)(f)	8,500	3(b)

346-4 Composition of Concrete.

346-4.1 Master Proportion Table: Proportion the materials used to produce the various classes of concrete in accordance with Table 3:

TABLE 3		
Class of Concrete	Minimum Total Cementitious Materials Content pounds per cubic yard	Maximum Water to Cementitious Materials Ratio pounds per pounds*
I	470	0.53
I (Pavement)	470	0.50
II	470	0.53

II (Bridge Deck)	611	0.44
III	611	0.44
III (Seal)	611	0.53
IV	658	0.41**
IV (Drilled Shaft)	658	0.41
V (Special)	752	0.37**
V	752	0.37**
VI	752	0.37**

*The calculation of the water to cementitious materials ratio (w/cm) is based on the total cementitious material including cement and any supplemental cementitious materials that are used in the mix.

**When the use of silica fume or metakaolin is required, the maximum water to cementitious material ratio will be 0.35. When the use of ultrafine fly ash is required, the maximum water to cementitious material ratio will be 0.30.

346-4.2 Chloride Content Limits for Concrete Construction:

346-4.2.1 General: Use the following maximum chloride content limits for the concrete application and/or exposure environment shown:

Application/Exposure Environment		Maximum Allowable Chloride Content, pounds per cubic yard
Non Reinforced Concrete		No Test Needed
Reinforced Concrete	Slightly Aggressive Environment	0.70
	Moderately or Extremely Aggressive Environment	0.40
Prestressed Concrete		0.40

346-4.2.2 Control Level for Corrective Action: If chloride test results exceed the limits of Table 4, suspend concrete placement immediately for every mix design represented by the failing test results, until corrective measures are made. Submit an Engineering Analysis Scope in accordance with 6-4 by a Specialty Engineer knowledgeable in the areas of corrosion and corrosion control, to determine if the material meets the intended service life of the structure on all concrete produced from the mix design failing chloride test results to the previous passing test results..

346-5 Sampling and Testing Methods.

Perform concrete sampling and testing in accordance with the following methods:

Description	Method
Slump of Hydraulic Cement Concrete	ASTM C143

Air Content of Freshly Mixed Concrete by the Pressure Method*	ASTM C231
Air Content of Freshly Mixed Concrete by the Volumetric Method*	ASTM C173
Making and Curing Test Specimens in the Field**	ASTM C31
Compressive Strength of Cylindrical Concrete Specimens***	ASTM C39
Obtaining and Testing Drilled Core and Sawed Beams of Concrete	ASTM C42
Initial Sampling of Concrete from Revolving Drum Truck Mixers or Agitators	FM 5-501
Low Levels of Chloride in Concrete and Raw Materials	FM 5-516
Density (Unit Weight), Yield and Air Content (Gravimetric) of Concrete	ASTM C138
Temperature of Freshly Mixed Portland Cement Concrete	ASTM C1064
Sampling Freshly Mixed Concrete****	ASTM C172
Static Segregation of Self-Consolidating Concrete using Column Techniques	ASTM C1610
Slump Flow of Self-Consolidating Concrete	ASTM C1611
Relative Viscosity of Self-Consolidating Concrete	ASTM C1611
Visual Stability Index of Self-Consolidating Concrete	ASTM C1611
Passing Ability of Self-Consolidating Concrete by J-Ring	ASTM C1621
Rapid Assessment of Static Segregation Resistance of Self-Consolidating Concrete Using Penetration Test	ASTM C1712
Aggregate Distribution of Hardened Self-Consolidating Concrete	FM 5-617
Hardened Visual Stability Index of Self-Consolidating Concrete	FM 5-615
Fabricating Test Specimens with Self-Consolidating Concrete	ASTM C1758
Concrete Resistivity as an Electrical Indicator of its Permeability	AASHTO T358
<p>*The Department will use the same type of meter for Verification testing as used for QC testing. When using pressure type meters, use an aggregate correction factor determined by the concrete producer for each mix design to be tested. Record and certify test results for correction factors for each type of aggregate at the concrete production facility.</p> <p>** Provide curing facilities that have the capacity to store all QC, Verification, "hold" and Independent Verification cylinders simultaneously for the initial curing. Cylinders will be delivered to the testing laboratory in their molds. The laboratory will remove the specimens from the molds and begin final curing.</p> <p>*** The Verification technician will use the same size cylinders as the Quality Control technician.</p> <p>**** Take the test sample from the middle portion of the batch in lieu of collecting and compositing samples from two or more portions, as described in ASTM C172.</p>	

346-6 Quality Control.

346-6.1 General:

Perform QC activities to ensure materials, methods, techniques, personnel, procedures and processes utilized during production meet the specified requirements. For precast/prestressed operations, ensure that the QC testing is performed by the producer.

Accept the responsibility for QC inspections on all phases of work. Ensure all materials and workmanship incorporated into the project meet the requirements of the Contract Documents.

346-6.2 Concrete Design Mix: Provide concrete that has been produced in accordance with a Department approved design mix, in a uniform mass free from balls and lumps.

For slump target values in excess of 6 inches or self consolidating concrete, utilize a grate over the conveyance equipment to capture any lumps or balls that may be present in the mix. The grate must cover the entire opening of the conveyance equipment and have an opening that is a maximum of 2 1/2 inches in any one direction. Remove the lumps or balls from the grate and discard them. Discharge the concrete in a manner satisfactory to the Engineer. Perform

demonstration batches to ensure complete and thorough placements in complex elements, when requested by the Engineer.

Do not place concretes of different compositions such that the plastic concretes may combine, except where the Plans require concrete both with and without silica fume, ultrafine fly ash, metakaolin or calcium nitrite in a continuous placement. Produce these concretes using separate design mixes. For example, designate the mix with calcium nitrite as the original mix and the mix without calcium nitrite as the redesigned mix. Ensure that both mixes contain the same cement, fly ash or slag, coarse and fine aggregates and compatible admixtures. Submit both mixes for approval as separate mix designs, both meeting all requirements of this Section. Ensure that the redesigned mix exhibits plastic and hardened qualities which are additionally approved by the Engineer as suitable for placement with the original mix. The Engineer will approve the redesigned mix for commingling with the original mix and for a specific project application only. Alternately, place a construction joint at the location of the change in concretes.

346-6.3 Delivery Certification: Ensure that an electronic delivery ticket is furnished with each batch of concrete before unloading at the placement site. The delivery ticket may be proprietary software or in the form of an electronic spreadsheet, but shall be printed. Ensure that the materials and quantities incorporated into the batch of concrete are printed on the delivery ticket. Include the following information on the Delivery Ticket:

1. Arrival time at jobsite,
2. Time that concrete mix has been completely discharged,
3. Number of revolutions upon arrival at the jobsite,
4. Total gallons of water added at the jobsite,
5. Additional mixing revolutions when water is added,
6. Total number of revolutions.

Items 3 through 6 do not apply to non-agitating concrete transporting vehicles.

Ensure the batcher responsible for production of the batch of concrete signs the delivery ticket, certifying the batch of concrete was produced in accordance with the Contract Documents.

Sign the delivery ticket certifying that the design mix maximum specified water to cementitious materials ratio was not exceeded due to any jobsite adjustments to the batch of concrete, and that the batch of concrete was delivered and placed in accordance with the Contract Documents.

346-6.4 Plastic Property Tolerances: Do not place concrete with a slump more than plus or minus 1.5 inches from the target slump value specified in Table 2.

Reject concrete with slump or air content that does not fall within the specified tolerances and immediately notify the concrete production facility that an adjustment of the concrete mixture is required. If a load does not fall within the tolerances, test each subsequent load and the first adjusted load. If failing concrete is not rejected or adjustments are not implemented, the Engineer may reject the concrete and terminate further production until the corrections are implemented.

Do not allow concrete to remain in a transporting vehicle to reduce slump. Water may be added only upon arrival of the concrete to the jobsite and not thereafter.

346-7 Mixing and Delivering Concrete.

346-7.1 General Requirements: Operate all concrete mixers at speeds and volumes per the manufacturer’s design or recommendation as stipulated on the mixer rating plate.

346-7.2 Transit Truck Mixing: When water is added at the jobsite, mix the concrete 30 additional drum mixing revolutions. Do not add water after the total number of drum mixing revolutions exceeds 130, do not make additional mix adjustments. Discharge all concrete from truck mixers before total drum revolutions exceed 300. Seek approval from the Engineer prior to using a central mixer and depositing the batch into a truck mixer.

346-7.2.1 Transit Time: Ensure compliance with Table 6 between the initial introduction of water into the mix and completely discharging all of the concrete from the truck. Reject concrete exceeding the maximum transit time. For critical placements, the Engineer may authorize the placement of the concrete.

TABLE 6	
Maximum Allowable Time	
Non-Agitator Trucks	Agitator Trucks
45 minutes	60 minutes
75 minutes*	90 minutes*

*When a water-reducing and retarding admixture (Type D, Type G or Type II) is used.

346-7.2.2 Placement Time: All the concrete in a load must be in its final placement position a maximum of 15 minutes after the transit time has expired unless a time extension is approved in advance by the Engineer.

346-7.3 On-site Batching and Mixing: Use a mixer of sufficient capacity to prevent delays that may be detrimental to the quality of the work. Ensure that the accuracy of batching equipment is in accordance with requirements of this Section.

346-7.4 Concreting in Cold Weather: Do not mix or place concrete when the air temperature is below 40°F. Protect the fresh concrete from freezing in accordance with Section 400. The requirements of concreting in cold weather are not applicable to precast concrete mixing and placement operations occurring in a temperature controlled environment.

346-7.5 Concreting in Hot Weather: Hot weather concreting is defined as the production, placing and curing of concrete when the concrete temperature at placing exceeds 85°F but is 100°F or less.

Unless the specified hot weather concreting measures are in effect, reject concrete exceeding 85°F at the time of placement. Regardless of special measures taken, reject concrete exceeding 100°F. Predict the concrete temperatures at placement time and implement hot weather measures to avoid production shutdown.

346-7.6 Adding Water to Concrete at the Placement Site: Water may be added at the placement site provided the addition of water does not exceed the water to cementitious materials ratio as defined by the mix design. After adding water, perform a slump test to confirm the concrete is within the slump tolerance range; if the slump is outside the tolerance range, reject the load. If an adjustment is made at the concrete production facility, perform a slump test on the next load to ensure the concrete is within the slump tolerance range. Do not place concrete

represented by slump test results outside of the tolerance range. Include water missing from the water storage tanks upon arrival at the project site in the jobsite water added.

346-7.7 Sample Location: Obtain acceptance samples from the point of final placement.

Where concrete buckets are used to discharge concrete directly to the point of final placement or into the hopper of a tremie pipe, samples will be obtained from the discharge of the bucket. When the concrete is discharged directly from the mixer into the bucket and the bucket is discharged within 20 minutes, samples may be obtained from the discharge of the mixer.

Where conveyor belts, troughs, pumps, or chutes are used to transport concrete directly to the point of final placement or into the hopper of a tremie pipe, samples will be obtained from the discharge end of the entire conveyor belt, trough, pump, or chute system.

Where concrete is placed in a drilled shaft or other element using a tremie pipe and a concrete pump, samples will be obtained from the discharge of the pump line at the location of the tremie hopper.

For all other placement methods, prior to each placement, obtain Department approval for sampling at the discharge of the mixer in lieu of sampling at the point of final placement. Submit the sampling correlation procedure to the Engineer for approval prior to the placement of the concrete. Once the comparative sampling correlation is approved by the Engineer, apply this correlation to the plastic properties tolerances for samples obtained from the discharge of mixer.

Where a concrete pump is used to deposit concrete directly into a drilled shaft which is a wet excavation without the use of a tremie, or other applications as approved by the Engineer, ensure the discharge end of the pump line remains immersed in the concrete at all times after starting concrete placement.

346-8 Plastic Concrete Sampling and Testing.

QC tests include air content, temperature, slump, and preparing compressive strength cylinders for testing at later dates. In addition, calculate the water to cementitious materials ratio in accordance with FM 5-501 for compliance to the approved mix design.

Ensure that each truck has a rating plate and a valid mixer identification card issued by the Department. Ensure that the revolution counter on the mixer is working properly, and calibration of the water dispenser has been performed within the last twelve months. Reject any concrete batches that are delivered in trucks that do not have mixer identification cards. Remove the mixer identification card when a truck mixer is discovered to be in noncompliance and the mixer deficiencies cannot be repaired immediately. When the mixer identification card is removed for noncompliance, make note of the deficiency or deficiencies found, and forward the card to the District Materials and Research Engineer who has Producer QC Plan acceptance authority.

Perform plastic concrete tests on the initial delivery of each concrete design mix each day. Ensure QC technicians meeting the requirements of Section 105 are present and performing tests throughout the placement operation. Ensure one technician is present and performing tests throughout the placement operation at each placement site. If a project has multiple concrete placements at the same time, identify the technicians in the Q C Plan to ensure minimum sampling and testing frequencies are met. Ensure that the equipment used for delivery, placement and finishing meets the requirements of this Specification.

When a truck designated for QC testing arrives at the discharge site, a subsequent truck may also discharge once a representative sample has been collected from the QC truck and while awaiting the results of QC testing. Reject non-complying loads at the jobsite. Ensure that corrections are made on subsequent loads. Immediately cease concrete discharge of all trucks if the QC truck has failing test. Perform plastic properties tests on all trucks prior to the first corrected truck and the corrected truck. When more than one truck is discharging into a pump simultaneously, only the truck designated for QC testing may discharge into the pump to obtain a representative sample of concrete from the QC truck only.

Furnish sufficient concrete of each design mix as required by the Engineer for verification testing. When the Engineer's verification test results do not compare with the QC plastic properties test results, within the limits defined by the Independent Assurance (IA) checklist comparison criteria, located in Materials Manual Chapter 5, disposition of the concrete will be at the option of the Contractor.

On concrete placements consisting of only one load of concrete, perform initial sampling and testing in accordance with this Section. The acceptance sample and plastic properties tests may be taken from the initial portion of the load.

If any of the QC plastic properties tests fail, reject the remainder of that load, and any other loads that have begun discharging, terminate the LOT and notify the Engineer. Make cylinders representing that LOT from the same sample of concrete.

Following termination of a LOT, obtain samples from a new load, and perform plastic properties tests until such time as the water to cementitious materials ratio, air content, temperature and slump comply with the Specification requirements. Initiate a new LOT once the testing indicates compliance with Specification requirements.

Suspend production when any five loads in two days of production of the same design mix are outside the specified tolerances. Increase the frequency of QC testing to one per load to bring the concrete within allowable tolerances. After production resumes, obtain the Engineer's approval before returning to the normal frequency of QC testing.

If concrete placement stops for more than 90 minutes, perform initial plastic properties testing on the next batch and continue the LOT. Cylinders cast for that LOT will represent the entire LOT.

When the Department performs Independent Verification, the Contractor may perform the same tests on the concrete at the same time. The Department will compare results based on the Independent Assurance Checklist tolerances.

346-9 Acceptance Sampling and Testing.

346-9.1 General: Perform plastic properties tests in accordance with 346-8 and cast a set of three QC cylinders, for all structural concrete incorporated into the project. Take these acceptance samples randomly as determined by a random number generator (acceptable to the Department

For each set of QC cylinders verified by the Department, cast one additional cylinder from the same sample, and identify it as the QC "hold" cylinder. All cylinders will be clearly identified as outlined in the Sample/Lot Numbering System instructions located on the State Materials Office website. Deliver the QC samples, including the QC "hold" cylinder to the final curing facility in accordance with ASTM C31.

Test the QC laboratory cured samples for compressive strength at the age of

28 days, in a laboratory meeting and maintaining at all times the qualification requirements listed in Section 105.

The QC testing laboratory will **submit the** compressive strength test results to the Department within 24 hours. Ensure the compressive strength results are submitted to the Department 72 hours of determining the compressive strength of the cylinders.

346-9.2 Sampling Frequency: As a minimum, sample and test concrete of each design mix for water to cementitious materials ratio, air content, temperature, slump and compressive strength once per LOT as defined by Table 8. When a mix design is used for a different application, the LOT is defined by the application. The Engineer will randomly verify one of every four consecutive LOTs of each design mix based on a random number generator. The Department may perform Independent Verification testing to verify compliance with specification requirements. All QC activities, calculations, and inspections will be randomly confirmed by the Department.

TABLE 8	
Class Concrete*	LOT Size
I (Pavement)	one day's production

346-9.3 Strength Test Definition: The strength test of a LOT is defined as the average of the compressive strengths tests of three cylinders cast from the same sample of concrete from the LOT.

346-9.4 Acceptance of Concrete:

Ensure that the hardened concrete strength test results are obtained in accordance with 346-9.3. Do not discard a cylinder strength test result based on low strength (strength below the specified minimum strength as per the provisions of this Section).

When one of the three QC cylinders from a LOT is lost, missing, damaged or destroyed, determination of compressive strength will be made by averaging the remaining two cylinders. If more than one QC cylinder from a LOT is lost, missing, damaged or destroyed, the Contractor will core the structure at no additional expense to the Department to determine the compressive strength. Acceptance of LOT may be based on verification data at the discretion of the Engineer. Obtain the approval of the Engineer to core, and of the core location prior to coring.

For each QC cylinder that is lost, missing, damaged or destroyed, payment for that LOT will be reduced by \$750.00 per 1,000 psi of the specified design strength [Example: loss of two Class IV (Drill Shaft) QC cylinders that has no verification data will require the element to be cored and a pay reduction will be assessed $(4,000 \text{ psi} / 1,000 \text{ psi}) \times \$750 \times 2 = \$6,000$]. This reduction will be in addition to any pay adjustment for low strength.

When QC compressive strength test results are not verified, the resolution procedure will be used to accept or reject the concrete. Maintain the “hold” cylinders until the verification of the compressive strength test results.

When QC test results are verified, the Engineer will accept the concrete based on QC test results. The Engineer will accept at full pay only LOTs of concrete represented by

plastic property results which meet the requirements of the approved mix design and strength test results which equal or exceed the respective specified minimum strength.

346-9.5 Resolution Procedure: The Department may initiate an IA review of sampling and testing methods. The resolution procedure may consist of, but need not be limited to, a review of sampling and testing of fresh concrete, calculation of water to cementitious materials ratio, handling of cylinders, curing procedures and compressive strength testing. Compare the Verification sample results with the verification hold cylinders results. Compare the QC sample results with the QC hold cylinders results. Comparison results must not be greater than the comparison requirements in Table 7. Core samples of the hardened concrete may be required.

The Engineer will determine through the resolution procedure whether the QC strength test results or the verification strength test are deemed to be the most accurate, LOTS will then be considered to be verified. When the Engineer cannot determine which strength test results are the most accurate, the concrete represented by the four consecutive LOTS will be evaluated based on the QC data. The Engineer will inform the QC and the Verification lab within three calendar days of the acceptance compressive strength test to transport their “hold” cylinders to the resolution lab. The QC and Verification laboratories will transport their own hold cylinder to the resolution testing laboratory within 72 hours after the Engineer notifies the Contractor that a resolution is required. In addition, the Engineer will ensure that the QC and verification “hold” cylinders are tested within 14 calendar days of the acceptance strength tests. The resolution investigation will determine the strength test results for each of the four or less LOTS. When the QC strength test results are deemed to be the most accurate, the QC strength test results will represent the four or less consecutive LOTS and the Department will pay for the resolution testing and investigation. When the verification strength test results are deemed to be the most accurate, the Department will assess a \$1,000 pay reduction for the cost of the Resolution Investigation.

The results of the resolution procedure will be forwarded to the Contractor within five working days after completion of the investigation.

346-9.6 Small Quantities of Concrete: When a project has a total plan quantity of less than 50 cubic yards, that concrete will be accepted based on the satisfactory compressive strength of the QC cylinders. Submit certification to the Engineer that the concrete was batched and placed in accordance with the Contract Documents. Submit a QC Plan for the concrete placement operation in accordance with Section 105. In addition, the Engineer may conduct Independent Verification (IV) testing as identified in 346-9. Evaluate the concrete in accordance with 346-10 at the discretion of the Engineer.

346-10 Investigation of Low Strength Concrete and Structural Adequacy.

346-10.1 General: When a concrete acceptance strength test result falls 500 psi or less below the specified minimum strength, coring will not be allowed and the concrete will be considered structurally adequate.

When a concrete acceptance strength test result falls more than 500 psi below the specified minimum strength, submit an Engineering Analysis Scope in accordance with 6-4 to establish strength adequacy or; at the Engineer’s discretion, obtain drilled core samples as specified in 346-10.3 to determine the in-place strength of the LOT of concrete in question, at no additional expense to the Department. The Engineer will determine whether to allow coring or require an engineering analysis.

When the concrete is deemed to have low strength, obtain and test the cores and report the data to the Engineer within 14 calendar days of the 28 day compressive strength tests. Core strength test results obtained from the structure will be accepted by both the Contractor and the Department as the in-place strength of the LOT of concrete in question. The core strength test results will be final and used in lieu of the cylinder strength test results for determination of structural adequacy and any pay adjustment. The Department will calculate the strength value to be the average of the compressive strengths of the three individual cores. This will be accepted as the actual measured value. Obtain the Engineer's approval before taking any core samples.

346-10.2 Investigation and Determination of Structural Adequacy: When the Department determines that an investigation is necessary, make an investigation into the structural adequacy of the LOT of concrete represented by that acceptance strength test result, at no additional expense to the Department. The Engineer may also require the Contractor to perform additional testing as necessary to determine structural adequacy of the concrete. If core strength test results are 500 psi or less below the specified minimum strength, consider the concrete represented by the cores structurally adequate. If the core strength test results are more than 500 psi below the specified minimum strength, submit an Engineering Analysis Scope in accordance with 6-4 that includes a full structural analysis. If the results of the structural analysis indicate adequate strength to serve its intended purpose with adequate durability, and is approved by the Engineer, the Contractor may leave the concrete in place subject to the requirements of 346-11, otherwise, remove and replace the LOT of concrete in question at no additional expense to the Department.

346-10.3 Coring for Determination of Structural Adequacy: Notify the Engineer 48 hours prior to taking core samples. The Engineer will select the size and location of the drilled cores so that the structure is not impaired and does not sustain permanent damage after repairing the core holes. Sample three undamaged cores taken from the same approximate location where the questionable concrete is represented by the low strength concrete test cylinders. Repair core holes after samples are taken with a product in compliance with Section 930 or 934 and meeting the approval of the Engineer.

346-10.4 Core Conditioning and Testing: Test the cores in accordance with ASTM C42. Test the cores after obtaining the samples within seven calendar days.

346-11 Pay Adjustments for Low Strength Concrete.

346-11.1 General: Any LOT of concrete failing to meet the specified minimum strength as defined in 346-3, 346-9, 346-10 and satisfactorily meeting all other requirements of the Contract Documents, including structural adequacy, the Engineer will individually reduce the price of each low strength LOT in accordance with this Section.

346-11.2 Basis for Pay Adjustments: When an acceptance strength test result falls more than 500 psi below the specified minimum strength, core samples may be obtained in accordance with ASTM C42 from the respective LOT of concrete represented by the low acceptance strength test result for determining pay adjustments. A price adjustment will be applied to the certified invoice price the Contractor paid for the concrete or the precast product.

Do not core hardened concrete for determining pay adjustments when the 28 day acceptance cylinder strength test results are less than 500 psi below the specified minimum strength.

The results of strength tests of the drilled cores, subject to 346-11.5 and 346-11.6, will be used as the acceptance results and will be used in lieu of the cylinder strength test results for determining pay adjustments.

In precast operations, excluding prestressed, ensure that the producer submits acceptable core sample test results to the Engineer. The producer may elect to use the products in accordance with 346-11. Otherwise, replace the concrete in question at no additional cost to the Department. For prestressed concrete, core sample testing is not allowed for pay adjustment. The results of the cylinder strength tests will be used to determine material acceptance and pay adjustment.

346-11.3 Coring for Determination of Pay Adjustments: Obtain the cores in accordance with 346-10.3.

346-11.4 Core Conditioning and Testing: Test the cores in accordance with 346-10.4.

346-11.5 Core Strength Representing Equivalent 28 Day Strength: *Cores shall be tested* no later than 42 calendar days after the concrete was cast, the Engineer will accept the core strengths obtained as representing the equivalent 28 day strength of the LOT of concrete in question. The Engineer will calculate the strength value to be the average of the compressive strengths of the three individual cores. The Engineer will accept this strength at its actual measured value.

346-11.6 Core Strength Adjustments: For cores tested later than 42 calendar days *consult the Engineer to establish the correlation to 28 day strength based on age of concrete tested.*

346-11.7 Calculating Pay Adjustments: The Engineer will determine payment reductions for low strength concrete accepted by the Department and represented by either cylinder or core strength test results below the specified minimum strength, in accordance with the following:

Reduction in Pay is equal to the reduction in percentage of concrete cylinder strength (specified minimum strength minus actual strength divided by specified minimum strength).

For the elements that payments are based on the per foot basis, the Engineer will adjust the price reduction from cubic yards basis to per foot basis, determine the total linear feet of the elements that are affected by low strength concrete samples and apply the adjusted price reduction accordingly.

346-12 Pay Reduction for Plastic Properties

A rejected load in accordance with 346-6.4 is defined as the entire quantity of concrete contained within a single ready mix truck or other single delivery vehicle regardless of what percentage of the load was placed. If concrete fails a plastic properties test and is thereby a rejected load but its placement continues after completion of a plastic properties test having a failing result, payment for the concrete will be reduced.

The pay reduction for cast-in-place concrete will be twice the certified invoice price per cubic yard of the quantity of concrete in the rejected load.

The pay reduction for placing a rejected load of concrete into a precast product will be applied to that percentage of the precast product that is composed of the concrete in the rejected load. The percentage will be converted to a reduction factor which is a numerical value greater than zero but not greater than one. The precast product payment reduction will be twice the

Contractor's billed price from the Producer for the precast product multiplied by the reduction factor.

If the Engineer authorizes placement of the concrete, even though plastic properties require rejection, there will be no pay reduction based on plastic properties failures; however, any other pay reductions will apply.

SECTION 350 CEMENT CONCRETE PAVEMENT

350-1 Description.

Construct Portland cement concrete pavement in one course, on a prepared subgrade. Use the fixed-form method of construction. When reinforced cement concrete pavement is specified or required, use concrete reinforced with steel bars or welded wire reinforcement, in accordance with details shown in the Plans. The Engineer may require a demonstration of equipment and paving operations.

If any uncontrolled cracks appear during the life of the Contract, remove and replace the cracked concrete at no expense to the Department. Investigate and implement immediate effective solutions to eliminate further cracks, in consultation with, and subject to the approval of the Engineer.

350-2 Materials.

Meet the following requirements:

Concrete, Class I or Class I (Pavement)	Section 346
Grinding Concrete Pavement	Section 352
Curing Materials	Section 925
Embedded Items.....	Section 931
Joint Seal	Section 932

For concrete pavement placed by hand in constructed forms, utilize Concrete Class I or Concrete Class I (Pavement). LOT size for the use of either material shall be as stated in Section 346 for Concrete Class I (Pavement).

350-3 Equipment.

350-3.1 General: Ensure the equipment and tools that are to be used meet the following:

The capability of handling materials and performing all parts of the work.

To be of such capacity that the paver operates continuously and at a constant rate of production, with starting and stopping held to a minimum.

When equipment operates on the side forms, use scraping devices to clean accumulations from the top of the forms and wheels.

The forms will be a rigid material and mortar tight. Ensure that the alignment and grade of all forms are in accordance with the contract documents, prior to the placing of concrete.

350-3.3 Vibratory Units: Consolidate the concrete for the full width of the strip being placed with either surface pan type or internal type vibrators. Use a vibration method with sufficient intensity and duration to ensure complete consolidation of the concrete without causing segregation of the materials.

For the surface vibrators, use a frequency of not less than 3,500 impulses per minute. For internal type vibrators, use a frequency of not less than 5,000 impulses per minute for tube vibrators and not less than 7,000 impulses per minute for spud vibrators. When using spud-type internal vibrators adjacent to forms, either hand-operated or attached to spreaders or

finishing machines, use a frequency of not less than 3,500 impulses per minute. Measure and record the frequency of internal vibrators in plastic concrete and submit data to the Engineer. Mount spud vibrators such that the free tip trails, and space spud vibrators at a maximum interval of 30 inches.

Provide an amplitude of vibration with spud vibrators that is sufficient for the vibration to be perceptible on the surface of the concrete along the entire width of the strip being placed. Measure and record the actual frequency of vibrations and submit data to the Engineer. Control all vibration by the forward movement of the spreader or finishing machine so that vibration automatically ceases when stopping the forward movement of the spreader.

350-3.4 Device for Application of Membrane Curing Compound: Provide equipment for applying membrane curing compound that is self-propelled and capable of uniformly applying the curing compound at the specified rate. Use equipment that continuously stirs the curing compound, by effective mechanical means, and that thoroughly atomizes the curing compound during the spraying operation so that the finished surface of the fresh concrete will not be marred. Cover the entire surface of the pavement ~~and, with slip form type paving, the vertical faces by a single pass of the machine.~~ Only use spray nozzles that are equipped with appropriate wind guards to ensure uniform application.

Power-spray equipment may be used to apply curing compound to areas where it is impracticable to operate the self-propelled equipment.

350-3.5 Equipment for Paving Small or Narrow Areas: For variable width areas, other than mainline, ramps, and shoulders, the Engineer will not require the full paving train as specified for the standard run of paving. Use such equipment that is approved by the Engineer.

350-3.6 Hand Finishing Tools: Provide straightedges that have a blade length of 10 feet. Use long-handled floats that have flat blades, approximately 4 feet long by 5 to 8 inches wide, and that are designed so as to remain straight and true. Use a handle for both types of tool with a length that exceeds 1/2 the width of the strip being placed by 3 feet.

350-4 Subgrade Preparation.

Keep construction of the subgrade completed for a distance of at least 500 feet ahead of the paving operation. Maintain the finished subgrade in a smooth, compact condition, and restore any areas which are disturbed prior to placing the concrete. Do not place concrete on a frozen subgrade.

Ensure that the subgrade is within two percent of the optimum moisture content while placing the concrete. Uniformly apply water ahead of the paving operations, as directed by the Engineer.

Do not allow vehicles to travel on the prepared subgrade between the subgrade trimming machine and the paving operations unless specifically authorized.

Accurately trim the subgrade to the required elevation. Trim high areas to proper elevation. Fill low areas with suitable material, compacted to the specified density, or with concrete placed integrally with the pavement.

Remove material planed from the subgrade before placing any concrete. The Engineer may waive the use of the planer for small or isolated areas or any areas where its use would be impracticable.

350-5 Setting Forms.

350-5.1 General: Accurately set the forms to line and grade and such that they rest firmly, throughout their entire length, upon the subgrade surface. Join forms neatly and tightly, and brace them to resist the pressure of the equipment operating on the forms. Obtain the Engineer's approval of the alignment and grade of all forms before and immediately prior to the placing of concrete.

Fill any subgrade that is below the established grade at the form line to grade with granular material, in lifts of 1/2 inch or less, for a distance of 18 inches on each side of the pavement edge, and thoroughly compact the material. As an exception, when placing forms on a cement-treated subgrade, the Contractor may use wedging, provided that the wedging system used adequately supports the forms without causing detrimental deflection under the weight of the paving equipment.

350-5.2 Tamping: When placing forms on other than a cement-treated subgrade, adequately tamp the materials below and adjacent to the forms with form-tamping machines.

350-5.3 Advance Preparation of Forms: Keep sufficient forms on hand at all times, and set forms so that at least 500 feet of forms on each side of the roadway will be accurately set, and maintained true to line and grade, in advance of the point where concrete is being placed. Provide sufficient forms so that it is not necessary to remove them in less than 12 hours after placing the concrete.

350-5.4 Cleaning Forms: Thoroughly clean the forms after each use and before placing concrete against them. Apply a release agent in accordance with the manufacturer's recommendations.

350-6 Protection from Weather.

Meet the requirements of 400-7.1 when placing concrete. When rain appears imminent, stop all paving operations, and cover the surface of the unhardened concrete with the protective covering.

350-7 Placement of Reinforcement.

350-7.1 General: Where the Plans call for reinforced concrete pavement, place the steel reinforcement in the pavement slab in accordance with the details shown in the Plans. At the time of the concrete placement, ensure that the reinforcing steel is free from any of the following which could impair bonding of the steel with the concrete: dirt, oil, paint, grease, mill scale, and any loose or thick rust. Place the reinforcement as provided below.

350-7.2 Welded Wire Reinforcement: Place welded wire reinforcement at right angles to the centerline of the pavement and accurately to the position and location shown in the Plans. Lap adjacent sheets of welded wire reinforcement not less than 6 inches. Make the laps only in the longitudinal members.

350-7.3 Bars: Place bar reinforcement as shown in the Plans. Securely wire together transverse and longitudinal bars at their intersections. Lap splices not less than 20 times the nominal diameter of the bar, and only in the longitudinal members.

350-8 Placing Concrete.

350-8.1 Distribution: Distribute the concrete on the subgrade to such depth that, when it is consolidated and finished, the slab thickness required by the Plans will be obtained at all

points. The surface will at no point be below the grade specified for the finished surface. Place the concrete on the subgrade in a manner which will require as little rehandling as possible.

Place concrete as near to expansion and contraction joint assemblies as possible without disturbing them. Ensure that workers do not walk in the freshly placed concrete with their boots or shoes coated with earth or other deleterious substances.

350-8.3 Placement Widths: The Contractor may construct the pavement either in lanes as determined by the longitudinal joints shown in the Plans, or for the full width in one operation. Construct the pavement to the full width of the lane or slab in a single construction operation. When constructing pavement in separate lanes, do not deviate the junction line from the true line shown in the Plans by more than 1/2 inch at any point. Tool the edges of the junction to the radius shown in the Plans.

When constructing pavement in separate lanes, place the lanes adjacent to the low edge of the pavement, as shown on the typical section, first.

350-8.4 Consolidation Along Forms and Joints: Thoroughly consolidate concrete against and along the faces of all forms, and along the full length on both sides of all joint assemblies, by means of hand-operated, spud-type vibrators. Do not allow vibrators to come in contact with a joint assembly, reinforcement, the subgrade or a side form.

350-9 Striking-off, Consolidating, and Finishing Concrete.

350-9.1 General Requirements: Immediately after placing the concrete, strike-off, consolidate, and finish it to produce a finished pavement in accordance with the cross-section, width, and surface finish required by the Contract Documents. Perform the sequence of operations as follows: strike-off; vibratory consolidation; screeding; floating; removal of laitance; straightedging; and final surface finish. Except as specified, perform strike-off, consolidation, screeding, and floating by the machine method.

Use equipment that is fully and accurately adjustable to produce a pavement meeting project requirements. Use equipment that is capable of operating in a consistent and smooth manner under all conditions of use.

As soon as possible after screeding while the concrete is plastic, correct all flaws such as cavities, blemishes, marks, or scratches that will not be removed by planing. .

Provide a concrete surface true to grade, cross slope and superelevation, and free of irregularities. If the Engineer permits adding water to assist the finishing operations, apply water as a fog spray by means of approved spray equipment.

350-9.2 Machine Method: Operate the machine over each area of pavement as few times and at such intervals as is necessary to give proper consolidation and to leave a surface of uniform texture. Avoid excessive operation over a particular area.

Perform strike-off, consolidation, and finishing in a manner such as to avoid damage to, or misalignment of, joint assemblies, reinforcing steel, dowels, and other embedded items. Smooth the surface of the concrete and remove the excess mortar from the surface. Carry a small amount of mortar ahead of the float device as it moves on the surface of the concrete. Operate the machine over the surface of the concrete as many times as required to obtain an acceptable surface, meeting the requirements specified herein. Discard excess mortar beyond the edge of the slab.

350-9.3 Hand Methods:

350-9.3.1 Conditions under which Allowed: Use hand methods in areas of narrow width or irregular dimensions, where operation of mechanical equipment is impracticable.

350-9.3.2 Strike-off and Screeding: Use a portable screed of an approved design, constructed either of metal or of other suitable material shod with metal, to strike-off and screed the concrete. Use a screed that is sufficiently rigid to retain its shape and is at least 2 feet longer than the maximum width of the strip to be screeded.

350-9.3.3 Consolidation: Use hand-operated spud-type vibrators to consolidate.

350-9.3.4 Floating: Use long-handled floats to float the concrete. Take the necessary care to avoid creating depressions or ridges during this operation.

350-9.4 Work Bridges: Provide work bridges or other devices necessary for access to the pavement surface for the purpose of inspection, finishing, straightedging, and performing corrective work.

350-10 Final Finish.

350-10.1 Finishing: As the water sheen disappears from the surface of the pavement and just before the concrete achieves its initial set, drag a seamless length of damp burlap that extends the full width of the strip of the constructed pavement, longitudinally along the surface to produce a uniform gritty texture.

Use a burlap drag that consists of two layers of medium weight burlap with the trailing edge of the lower layer extending approximately 2 inches behind the upper layer. Support the burlap drag in a manner so that a length of at least 3 feet of burlap is in contact with the pavement.

Except in areas where using hand methods to construct the pavement, support the lead end of the burlap drag by a traveling bridge. Maintain the drag clean and free from encrusted mortar. Replace the burlap with new material as necessary.

350-10.2 Edging: After applying the final finish, but before the concrete has become nonplastic, carefully round the edges to a 1/4 inch radius on each side of transverse expansion joints and construction joints and along any structure extending into the pavement. Produce a well-defined and continuous radius, and obtain a smooth, dense mortar finish. Completely remove all concrete from the top of the joint filler.

Check all joints with a straightedge before the concrete has become nonplastic, and, if one side of the joint is higher than the other or the entire joint is higher or lower than the adjacent slabs, make corrections as necessary.

350-11 Curing.

350-11.1 General: After completing the finishing operations and as soon as the concrete has hardened sufficiently to not mar the surface, cover and cure the entire surface. In cases where curing requires the use of water, ensure that curing has prior right to use all water supplies. If the Contractor fails to provide sufficient curing materials to adequately cure the concrete in place in a timely manner, that portion of the concrete pavement section addressed in the QCP will be suspended. Do not leave the concrete exposed for a period in excess of 30 minutes between stages of curing or during the curing period.

Continuously cure the freshly placed concrete for a period of 72 hours, exclusive of any periods when the temperature of the surface of the concrete falls below 50°F.

350-11.2 White-Pigmented Curing Compound: Under this method, uniformly apply white-pigmented curing compound to the surfaces to be cured, in a single coat, continuous film, at the minimum rate of 1 gallon to every 200 ft², by a mechanical sprayer.

At the time of use, thoroughly mix the compound in accordance with the manufacturer's recommendation.

Do not apply curing compound during periods of rainfall. Do not apply curing compound to the inside faces of joints to be sealed. Should the film become damaged from any cause within the required curing period, repair the damaged portions immediately with additional compound. If using side forms, upon their removal, immediately coat the sides of the slabs exposed to provide a curing treatment equal to that provided for the surface.

350-11.3 Burlap Mats: Thoroughly saturate the mats with water before placing them. Use mats of such dimensions that as laid they extend to at least 2 feet beyond the edges of the strip of concrete placed. Place and weigh down the mats throughout the curing period to ensure contact with the surface being cured. Maintain the mats fully moist and in position for the entire portion of the required curing period.

350-11.4 Removal of Forms: Do not remove forms from freshly placed concrete for at least 12 hours after placement. Remove forms carefully so as to avoid damage to the pavement. After removing the forms, immediately cure the sides of the slab in the same manner as the surface of the pavement.

350-12 Joints.

350-12.1 General: Construct joints at the locations and in accordance with the details shown in the Design Standards, Index Nos. 305 and 306 and the Contract Documents.

350-12.2 Longitudinal Joints:

350-12.2.1 Longitudinal Construction Joints: Where the pavement is poured in strips less than the full width of the pavement, construct longitudinal construction joints in accordance with the details shown in the Plans.

350-12.2.2 Longitudinal Lane-tie Joints: Construct longitudinal lane-tie joints within the limits of a strip of pavement, in accordance with the details shown in the Plans. Construct the plane of weakness by sawing a groove in the hardened concrete. Complete sawing as soon as possible but in no case longer than 72 hours after placing the concrete.

350-12.3 Transverse Joints:

350-12.3.1 Transverse Construction Joints: Construct transverse construction joints at the end of all pours and at other locations where the paving operations are stopped for as long as 30 minutes. Do not place construction joints, however, within 10 feet of any other transverse joint or within 10 feet of either end of a section of pavement. If sufficient concrete has not been placed to form a slab at least 10 feet long, remove the excess concrete, back to the last preceding joint. Form the joints by placing a wood or metal bulkhead accurately and securely in place, in a plane perpendicular to the profile and centerline of the pavement. Install dowel bars at the construction joints. Saw or form construction joints, in a manner similar to contraction joints, so that a groove will be formed for holding the joint sealing compound.

350-12.3.2 Transverse Contraction Joints: Construct transverse contraction

joints at the interval indicated in the Plans consisting of planes of weakness created by sawing a groove in the surface of the hardened concrete. Place the groove perpendicular to the surface of the pavement. Install load transfer devices in transverse contraction joints.

Ensure that the sawing equipment does not damage the pavement, and saw the transverse contraction joints as soon as the pavement has hardened to the degree that tearing and raveling are not excessive and before uncontrolled shrinkage cracking begins.

Accomplish the joint sawing in two steps. Make the initial cut 1/8 inch wide by a depth at least 1/3 of the pavement thickness and as soon as possible but in no case longer than 12 hours after placing the concrete. Make a second saw cut, to provide the joint dimensions indicated in the Plans, just prior to sealing the joint.

In cases where a strip of pavement is being placed immediately adjacent to a previously constructed strip of pavement, construct transverse contraction joints using extreme care to time sawing so as to prevent uncontrolled cracks.

Repair any uncontrolled cracks at no expense to the Department by removing and replacing the pavement across the full width of all affected lanes or shoulders and to the nearest transverse joint in each direction.

After the final sawing, clean the joint, install the bond breaker, and seal the joint.

350-12.3.3 Transverse Expansion Joints: Form transverse expansion joints using preformed joint filler, and provide them with dowel load transfer, in accordance with the details shown on the Design Standards, or in the Plans.

Form the joints during the placing of the concrete, by securely staking a metal bulkhead accurately in place at the joint location or by other methods which will securely brace and support the joint filler. Where using approved devices to keep the expansion joint filler and dowels securely in place, the Engineer will not require a bulkhead. Protect all transverse expansion joints at the bottom and side edges by a sheet metal strip as specified in 931-2.1 and as shown in the Contract Documents.

Cut the filler to the crown and shape of the slab cross-section and extended it to the subgrade. After installation, ensure that the top is not less than 1 inch, and not more than 1.25 inches, below the finished surface. Furnish the joint filler in lengths not less than the lane widths being poured, except that the Engineer will not require lengths greater than 12 feet. Where more than one section is allowed and used in a joint, securely lace or clip the sections together.

Place the filler normal to the pavement surface. Stake the assembly into position in such a way as to hold the assembly securely in position throughout construction. Ensure that the assembly is true to the line prescribed, subject to a tolerance of 1/4 inch in the width of the slab. Obtain the Engineer's approval of the assembly and its installation before placing any concrete against it. Obtain the Engineer's approval of the cross-section and length of the stakes.

When laying the pavement in partial width slabs, place transverse joints in the succeeding slab in line with the like joints in the first slab. In the case of widening existing pavement, place transverse joints in line with like joints in the existing pavement or as otherwise shown in the Plans.

350-12.4 Load-Transfer Devices: Provide dowel load-transfer devices in all transverse

joints. Firmly hold dowel bars in a position parallel to the surface and the centerline of the slab, by approved steel supports and spacers of a type shown in the Plans. The Engineer may approve the use of dowel bar supports or assemblies other than those specifically detailed in the Plans. Allow the dowels to be free to move in one slab as the concrete contracts and expands. Paint each dowel with one coat of zinc rich primer or red oxide alkyd based primer meeting the requirements of SSPC Paint 25 Type I or Type II. Wait a minimum of 7 days before coating onehalf of the dowel with a petroleum based lubricant grease to inhibit bonding to the concrete. Provide a cap for the free end of expansion joint dowels.

Position each dowel such that its final deviation from parallel to the surface of the pavement and parallel to the longitudinal centerline of the pavement does not exceed 1/2 inch. Position each dowel such that its final deviation from being centered on the joint does not exceed 2 inches. Position each dowel such that at no point in its length does it deviate from the surface of the pavement as shown in the Plans in excess of 1 inch. Confirm the position of dowel bars by suitable means acceptable to the Engineer, which may include non-destructive testing methods.

350-12.6 Cleaning Joints and Cracks:

350-12.6.1 Cleaning Joints in New Pavement:

350-12.6.1.1 Sawed Joints: Immediately after sawing the joints which require sealing, completely remove the resulting slurry from the joint and the immediate area by flushing with a jet of water under pressure and by using other tools as necessary.

After flushing, blow out the joints with compressed air. After the flushed joints have dried, sandblast the joint faces to thoroughly remove all foreign material. Perform sandblasting in two passes, once for each face.

Patch all spalled edges with an epoxy compound.

Immediately prior to joint seal installation, clean the joints using compressed air to remove all traces of debris and dust within and on the joint surfaces.

350-12.6.1.2 Non-Sawed Joints: Thoroughly clean joints which require sealing of all foreign material for the full depth of the seal installation.

With the exception of slurry removal due to sawing, meet the cleaning requirements as specified for sawed joints.

350-12.7 Sealing Joints and Cracks: Seal joints in new pavement before allowing any traffic or construction equipment on the pavement. Complete sealing within 72 hours (weather permitting) of sawing. If traffic is going to be on the pavement prior to any grinding, then seal the joints with a temporary material acceptable to the Engineer.

When using silicone and non-silicone sealants in the transverse and longitudinal joints, respectively, always use the silicone sealants first to prevent contamination at the intersection of the joint faces. Remove non-silicone sealant 1 foot in each direction from the transverse joints, and replace it with silicone sealant.

Use equipment equipped with nozzles that discharge the sealant at the bottom of the groove. Ensure that the apparatus develops sufficient pressure to extrude the joint sealer from the nozzles satisfactorily and to control the rate of application so as to completely fill the joint to within 1/4 inch of the surface of the pavement without spillage. Use an apparatus so constructed that it maintains the proper temperature of the sealing material within the manufacturer's recommendation.

350-12.7.2 Low Modulus Silicone Sealant: Use low modulus silicone sealant of either Type A (non-self-leveling silicone sealant), or Type B and/or Type C (self-leveling silicone sealant). Because Type A will not flow into the proper shape under its own weight, install and tool it so that the sealant is in firm contact with the joint faces and is formed into the appropriate shape as specified. Types B and C will normally flow into the proper shape without tooling. Exercise care to provide the required depth of recess above the sealant surface and below the pavement surface. Install the silicone sealant at temperatures above 40°F.

350-15 Deficient Thickness.

350-15.1 General: The Department will not pay for any pavement which is more than 1/2 inch less than the specified thickness.

350-16 Opening Pavement to Traffic.

Except as provided below, keep the pavement closed to traffic for a minimum period of 14 calendar days after placement of the concrete. The Engineer may permit opening of a section of pavement to traffic at an earlier time provided that representative test cylinders, made in accordance with ASTM C31 and tested in accordance with ASTM C39, indicate a compressive strength of at least 2200 psi. Cure these test cylinders in a manner identical to the corresponding section of pavement.

Protect the pavement from all traffic, including construction operations, until the specified period of time has elapsed. Protect the pavement from ambient temperatures below 50°F for the calendar days or until the required compressive strength has been attained.

350-18 Basis of Payment.

Unless the quantity of reinforced concrete cement pavement changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.

If the quantity of reinforced concrete cement pavement is less than or greater than the as-bid design quantity, then the quantity shall be measured by the cubic yard (as-built) and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and the lump sum contract price adjusted accordingly.

Prices and payments will be full compensation for all work specified in this Section, including any preparation of the subgrade not included in the work to be paid for under another Contract item; all transverse and longitudinal joint construction, including tie-bars and dowel bars; the furnishing of test specimens; repair of core holes; and all incidentals necessary to complete the work.

SECTION 425
INLETS, MANHOLES, AND JUNCTION BOXES

425-1 Description.

Construct inlets, manholes, and junction boxes from reinforced concrete as shown in the Design Standards and the Plans. Furnish and install the necessary metal frames and gratings. Construct yard drains from concrete meeting the requirements of Section 347. Adjust structures shown in the Plans to be adjusted or requiring adjustment for the satisfactory completion of the work.

For precast structures, meet the requirements in 449-1.

425-2 Composition and Proportioning.

425-2.1 Concrete: For inlets, manholes, and junction boxes, use Class II or IV concrete, as designated in the Plans and Design Standards and as specified in Section 346. For yard drains use concrete as specified in Section 347.

425-2.2 Mortar: For brick masonry, make the mortar by mixing one part portland cement to three parts sand. Miami Oolitic rock screenings may be substituted for the sand, provided the screenings meet the requirements of 902-5.2.3 except for gradation requirements. Use materials passing the No. 8 sieve that are well graded from coarse to fine. Submit documentation, from a Department approved mine or a Department approved concrete plant, confirming the sand or sand substitute meets the requirements of 902-3.2.

Masonry cement may be used in lieu of the above-specified mortar provided it is delivered in packages properly identified by brand name of manufacturer, net weight of package, and whether it is Type 1 or Type 2, and further provided that it has not been in storage for a period greater than six months.

425-3 Materials.

425-3.1 General: Meet the following requirements:

Sand (for mortar).....	902
Portland Cement.....	Section 921
Water	Section 923
Reinforcing Steel	931 and 415
Liner Repair Systems	Section 948
Brick and Concrete Masonry Units.....	Section 949
Castings for Frames and Gratings	962

425-3.2 Gratings, Covers, and Frames: Use gratings and frames fabricated from structural steel or cast iron as designated in the appropriate Design Standard.

Use rigid frames and covers either 24 inches or 36 inches or optional three-piece adjustable frames and covers as indicated in Design Standards, Index No. 201.

For three-piece adjustable frames, the inner frame may include replaceable resilient seats to support the cover. In addition, the inner frame shall indicate it is adjustable, by clearly having the word “adjustable” imprinted into the exposed portion of the inner frame so “adjustable” is visible from the roadway after installation.

Ditch bottom inlet grates to be reticuline grates per FDOT index 232.

425-5 Precast Inlets, Manholes, and Junction Boxes.

Precast inlets, manholes, and junction boxes, designed and fabricated in accordance with the Plans, the Design Standards and Section 449 may be substituted for cast-in-place units.

425-6 Construction Methods.

425-6.1 Excavation: Excavate as specified in Section 125.

Where unsuitable material for foundations is encountered, excavate the unsuitable material and backfill with suitable material prior to constructing or setting inlets, manholes and junction boxes.

As an option to the above and with the Engineer's approval, the Contractor may carry the walls down to a depth required for a satisfactory foundation, backfill to 8 inches below the flowline with clean sand and cast a non-reinforced 8 inch floor.

425-6.4 Reinforcing Steel: Follow the construction methods for the steel reinforcement as specified in Section 415.

425-6.5 Laying Brick: Brick masonry may be used if the structure is circular and constructed in place, or for adjustments of rectangular risers up to a maximum 12 inches in height. Saturate all brick with water before laying. Bond the brick thoroughly into the mortar using the shove-joint method to lay the brick. Arrange headers and stretchers so as to bond the mass thoroughly. Finish the joints properly as the work progresses and ensure that they are not less than 1/4 inch or more than 3/4 inch in thickness. Do not use spalls or bats except for shaping around irregular openings or when unavoidable at corners.

425-6.6 Backfilling: Backfill as specified in Section 125, meeting the specific requirements for backfilling and compaction around inlets, manholes, and junction boxes detailed in 125-8.1 and 125-8.2. However; for outfall lines beyond the sidewalk or future sidewalk area, where no vehicular traffic will pass over the pipe, inlets, manholes, and junction boxes, compact backfill as required in 125-9.2.2.

425-8 Basis of Payment.

425-8.1 General: *Unless the quantity of inlets changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.*

If the quantity of inlets is less than or greater than the as-bid design quantity, then the quantity shall be measured per each (as-built) and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and the lump sum contract price adjusted accordingly.

425-8.1 New Structures: Price and payment will be full compensation for furnishing all materials and completing all work described herein or shown in the Plans, including all clearing and grubbing outside the limits of clearing and grubbing as shown in the Plans, all excavation except the volume included in the measurement designated to be paid for under the items for the grading work on the project, all backfilling around the structures, the disposal of surplus material, and the furnishing and placing of all gratings, frames, covers, and any other necessary fittings.

**SECTION 430
PIPE CULVERTS**

430-1 Description.

Furnish and install drainage pipe and end sections at the locations called for in the Plans. Furnish and construct joints and connections to existing pipes, catch basins, inlets, manholes, walls, etc., as may be required to complete the work.

Obtain pipe culverts and drainage products from a plant that is currently on the Department's Production Facility Listing. Producers seeking inclusion on the list shall meet the requirements of Section 105.

At the beginning of each project, submit a notarized certification statement to the Engineer in accordance with Section 6. The Quality Control Manager's stamp on each product indicates certification that the product was fabricated in conformance with the Producer QC Plan, the Contract, and this Section. Ensure that each shipment of drainage products to the project site is accompanied with a QC signed or stamped delivery ticket providing the description and the list of the products.

When the Producer Quality Control Program is suspended by the Department, accept responsibility of either obtaining products from a plant with an approved Quality Control Program, or await re-approval of the plant. The Engineer will not allow changes in Contract Time or completion dates as a result of the plant's loss of qualification. Accept responsibility for all delay costs or other costs associated with the loss of the plant's qualification.

Construct structural plate pipe culverts or underdrains in accordance with Sections 435 and 440.

For pipe culverts installed by jack & bore, install in accordance with Section 556.

430-2 Materials.

430-2.1 Pipe: Meet the following requirements:

Concrete PipeSection 449

Round Rubber GasketsSection 942

Resilient Connectors*Section 942

*Use resilient connector products listed on the Department's Approved Product List (APL).

430-2.2 Joint Materials: Use joint materials specified in 430-7 through 430-9 according to type of pipe and conditions of usage.

430-2.3 Mortar: Use mortar composed of one part Portland cement and two parts of clean, sharp sand, to which mixture the Contractor may add hydrated lime in an amount not to exceed 15% of the cement content. Use mortar within 30 minutes after its preparation.

430-3 Type of Pipe to Be Used.

430-3.1 General: Prior to the preconstruction conference, submit to the Engineer which optional pipe material from the optional materials tabulation sheet will be used. Once a pipe material is selected, do not change pipe materials without approval of the Engineer.

When the Plans designate a type (or types) of pipe, use only the type (or choose from the types) designated

430-4 Laying Pipe.

430-4.1 General: Lay all pipe, true to the lines and grades given, with hubs upgrade and tongue end fully entered into the hub. When pipe with quadrant reinforcement or circular pipe with elliptical reinforcement is used, install the pipe in a position such that the manufacturer's marks designating "top" and "bottom" of the pipe are not more than five degrees from the vertical plane through the longitudinal axis of the pipe. Do not allow departure from and return to plan alignment and grade to exceed 1/16 inch per foot of nominal pipe length, with a total of not more than 1 inch departure from theoretical line and grade. Take up and relay any pipe that is not in true alignment or which shows any settlement after laying at no additional expense to the Department.

Do not use concrete pipe with lift holes except round pipe which has an inside diameter in excess of 54 inches or any elliptical pipe.

Repair lift holes, if present, with hand-placed, stiff, non-shrink, 1-to-1 mortar of cement and fine sand, after first washing out the hole with water. Completely fill the void created by the lift hole with mortar. Cover the repaired area with a 24 by 24-inch piece of filter fabric secured to the pipe. Use a Type D-3 filter fabric meeting the requirements specified in Section 985.

Secure the filter fabric to the pipe using a method that holds the fabric in place until the backfill is placed and compacted. Use grout mixtures, mastics, or strapping devices to secure the fabric to the pipe.

When installing pipes in structures, construct inlet and outlet pipes of the same size and kind as the connecting pipe shown in the Plans. Use the same pipe material within each continuous run of pipe. Extend the pipes through the walls for a distance beyond the outside surface sufficient for the intended connections and construct the concrete around them neatly to prevent leakage along their outer surface as shown on Design Standards, Index No. 201. Keep the inlet and outlet pipes flush with the inside of the wall. Resilient connectors as specified in 942-3 may be used in lieu of a masonry seal.

Furnish and install a filter fabric jacket around all pipe joints and the joint between the pipe and the structure in accordance with Design Standards, Index Nos. 201 and 280. Use fabric meeting the physical requirements of Type D-3 specified in Section 985. Extend the fabric a minimum of 12 inches beyond each side of the joint or both edges of the coupling band, if a coupling band is used. The fabric must have a minimum width of 24 inches, and a length sufficient to provide a minimum overlap of 24 inches. Secure the filter fabric jacket against the outside of the pipe by metal or plastic strapping or by other methods approved by the Engineer.

Meet the following minimum joint standards:

Pipe Application	Minimum Standard
Storm and Cross Drains	Water-tight
Gutter Drain	Water-tight
Side Drains	Soil-tight

When rubber gaskets are to be installed in the pipe joint, the gasket must be the sole element relied on to maintain a tight joint. Soil tight joints must be watertight to 2 psi.

Water-tight joints must be water-tight to 5 psi unless a higher pressure rating is required in the Plans.

When laying pipes that pass through mechanically stabilized earth (MSE) reinforced fill, connect the portion of the pipe within the wall to the external portion of the pipe run only after the full height of the wall supported embankment is in place.

When Wall Zone Pipes are shown in the Plans, meet the following requirements:

1. Use resilient connectors on pipes entering and leaving drainage structures.
2. Provide a 2 to 4 inch pipe overhang beyond the drainage structure internal walls.
3. For pipes without welded joints, meet the following additional requirements:
 - a. Pipe joints must be watertight to 10.8 psi when pulled out 2 inches from the fully home joint alignment.
 - b. Do not allow the gap between sections of pipe to exceed 5/8 inch for all pipe diameters.

430-4.2 Trench Excavation: Excavate the trench for storm and cross drains, and side drains as specified in Section 125.

430-4.3 Foundation: Provide a suitable foundation, where the foundation material is of inadequate supporting value, as determined by the Engineer. Remove the unsuitable material and replace it with suitable material, as specified in 125-8. Where in the Engineer's opinion, the removal and replacement of unsuitable material is not practicable, he may direct alternates in the design of the pipe line, as required to provide adequate support. Minor changes in the grade or alignment will not be considered as an adequate basis for extra compensation.

Do not lay pipe on blocks or timbers, or on other unyielding material, except where the use of such devices is called for in the Plans.

430-4.4 Backfilling: Backfill around the pipe as specified in 125-8 unless specific backfilling procedures are described in the Contract Documents.

430-4.6 End Treatment: Place an end treatment at each storm and cross drain, and side drain as shown in the Plans. Refer to the Design Standards for types of end treatment details. As an exception to the above, when concrete mitered end sections are permitted, the Contractor may use reinforced concrete U-endwalls, if shop drawings are submitted to the Engineer for approval prior to use.

Provide end treatments for corrugated polyethylene pipe, polypropylene pipe, and PVC pipe as specified in Section 948, or as detailed in the Plans.

430-4.8 Pipe Inspection: For pipes installed under the roadway, inspection is to be conducted when backfill reaches 3 feet above the pipe crown or upon completion of placement of the stabilized subgrade. For pipe installed within fills, including embankments confined by walls, inspection is to be conducted when compacted embankment reaches 3 feet above the pipe crown or the finished earthwork grade as specified in the Plans.

430-4.8.2 Reinspection: At any time after reviewing the submitted pipe inspection reports, the Engineer may direct additional inspections. If no defects are observed during the reinspection, the Department will pay for the cost of the reinspections in accordance with 4-3. If defects are observed, the reinspection and all work performed to correct the defects will be done at no cost to the Department. Acceptance of all replacements or repairs will be based on video documentation of the completed work prior to Final Acceptance.

430-5 Removing Existing Pipe.

If the Plans indicate that existing pipe is to remain the property of the Department, collect and stack along the right-of-way all existing pipe or pipe arch so indicated in the Plans to be removed, or that does not conform to the lines and grades of the proposed work and that is not to be re-laid, as directed by the Engineer. Take care to prevent damage to salvageable pipe during removal and stacking operations.

430-7 Specific Requirements for Concrete Pipe.

430-7.1 Sealing Joints: Seal the pipe joints with round rubber or profile gaskets meeting the requirements of Section 449. Ensure that the gasket and the surface of the pipe joint, including the gasket recess, are clean and free from grit, dirt and other foreign matter, at the time the joints are made. In order to facilitate closure of the joint, application of a vegetable soap lubricant immediately before closing of the joint will be permitted. Prelubricated gaskets may be used in lieu of a vegetable soap lubricant when the lubricating material is certified to be inert with respect to the rubber material.

430-7.2 Laying Requirements for Concrete Pipe with Rubber Gasket Joints: Do not allow the gap between sections of pipe to exceed 5/8 inch for pipe diameters of 12 inches through 18 inches, 7/8 inch for pipe diameters of 24 through 66 inches, and 1 inch for pipe diameters 72 inches and larger. Where minor imperfections in the manufacture of the pipe create an apparent gap in excess of the tabulated gap, the Engineer will accept the joint provided that the imperfection does not exceed 1/3 the circumference of the pipe, and the rubber gasket is 1/4 inch or more past the pipe joint entrance taper. Where concrete pipes are outside of these tolerances, replace them at no expense to the Department. Do not apply mortar, joint compound, or other filler to the gap which would restrict the flexibility of the joint.

430-12 Basis of Payment.

General: Prices and payments will be full compensation for all work specified in this Section, including all excavation except the volume included in the items for the grading work on the project, and except for other items specified for separate payment in Section 125; all backfilling material and compaction; disposal of surplus material; and all clearing and grubbing outside of the required limits of clearing and grubbing as shown in the Plans.

Unless the quantity of drainage pipe or end sections changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.

If the quantity of drainage pipe or end sections is less than or greater than the as-bid design quantity, then the quantity shall be measured by the linear foot or per each (as-built) respectively and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and the lump sum contract price adjusted accordingly.

SECTION 520
CONCRETE GUTTER, CURB ELEMENTS,
AND TRAFFIC SEPARATOR

520-1 Description.

Construct portland cement concrete curb. Curb will include concrete curb and gutter, concrete traffic separator, valley gutter, special concrete gutter, curb for sidewalk curb ramps and driveways, and any other types of concrete curb not specified in other Sections.

520-2 Materials.

520-2.1 Concrete: Use concrete meeting the requirements of Section 347.

520-2.2 Reinforcement: For all steel reinforcement required by the Plans, meet the requirements of Section 415.

520-2.3 Joint Materials: Meet the requirements of Section 932.

520-3 Forms.

520-3.1 Form Materials: Construct forms for this work of either wood or metal. Provide forms that are straight, free from warp or bends, and of sufficient strength, when staked, to resist the pressure of the concrete without deviation from line and grade. For all items constructed on a radius, use flexible forms.

520-3.2 Depth of Forms: Ensure that forms have a depth equal to the plan dimensions for the depth of concrete being deposited against them.

520-3.3 Machine Placement: The Contractor may place these items by machine methods with the approval of the Engineer provided that the Contractor consistently produces an acceptable finished product, true to line, grade, and cross section.

520-4 Excavation.

Excavate to the required depth, and compact the foundation material upon which these items are to be placed as specified in 120-9.

520-5 Placing Concrete.

Place the concrete in the forms, and tamp and spade it to prevent honeycombing, and until the top of the structure can be floated smooth and the edges rounded to the radius shown in the Plans.

520-6 Joints.

520-6.1 Contraction Joints: Except for machine placed items, the Contractor may form joints by using dummy joints (either formed or sawed) or by using sheet metal templates. If using sheet metal templates, ensure that they are of the dimensions, and are set to the lines, shown in the Plans. Hold templates firmly while placing the concrete. Leave templates in place until the concrete has set sufficiently to hold its shape, but remove them while the forms are still in place. Saw contraction joints, for machine placed items, unless the Engineer approves an alternate method. Saw the joints as soon as the concrete has hardened to the degree that excessive raveling will not occur and before uncontrolled shrinkage cracking begins.

Space contraction joints at intervals of 10 feet except where closure requires a lesser interval, but do not allow any section to be less than 4 feet in length.

520-6.2 Expansion Joints: Construct expansion joints at all inlets, at all radius points, and at other locations indicated in the Plans. Locate them at intervals of 500 feet between other expansion joints or ends of a run. Ensure that the joint is 1/2 inch in width.

520-7 Finishing.

520-7.1 Repair of Minor Defects: Remove the forms within 24 hours after placing the concrete, and then fill minor defects with mortar composed of one part portland cement and two parts fine aggregate. The Engineer will not allow plastering on the face of the curb. Remove and replace any rejected curb, curb and gutter, or valley gutter without additional compensation.

520-7.2 Final Finish: Finish all exposed surfaces while the concrete is still green. In general, the Engineer will only require a brush finish. For any surface areas, however, which are too rough or where other surface defects make additional finishing necessary, the Engineer may require the Contractor to rub the curb to a smooth surface with a soft brick or wood block, using water liberally. Also, if necessary to provide a suitable surface, the Engineer may require the Contractor to rub further, using thin grout or mortar.

520-8 Curing.

520-8.1 General: Continuously cure the concrete for a period of at least 72 hours. Commence curing after completely finishing and as soon as the concrete has hardened sufficiently to permit application of the curing material without marring the surface. Immediately replace any curing material removed or damaged during the 72 hour period.

After removing the forms, cure the surfaces exposed by placing a berm of moist earth against them or by any of the methods described below, for the remainder of the 72 hour curing period.

520-8.2 Wet Burlap Method: Place burlap, as specified in 925-1, over the entire exposed surface of the concrete, with sufficient extension beyond each side to ensure complete coverage. Overlap adjacent strips a minimum of 6 inches. Hold the burlap securely in place such that it will be in continuous contact with the concrete at all times, and do not allow any earth between the burlap surfaces at laps or between the burlap and the concrete. Saturate the burlap with water before placing it, and keep it thoroughly wet throughout the curing period.

520-8.3 Membrane Curing Compound Method: Apply clear membrane curing compound or white pigmented curing compound, as specified in 925-2, by a hand sprayer meeting the requirements of 350-3.10, in a single coat continuous film at a uniform coverage of at least one gallon per 200 square feet. Immediately recoat any cracks, checks, or other defects appearing in the coating. Thoroughly agitate the curing compound in the drum prior to application, and during application as necessary to prevent settlement of the pigment.

520-9 Backfilling and Compaction.

After the concrete has set sufficiently, but not later than three days after pouring, refill the spaces in front and back of the curb to the required elevation with suitable material. Place and thoroughly compact the material in layers not thicker than 6 inches.

520-10 Surface Requirements.

Test the gutter section of curb and gutter with a 10 foot straightedge laid parallel to the centerline of the roadway and while the concrete is still plastic. Perform straightedging along the

edge of the gutter adjacent to the pavement or along other lines on the gutter cross-section, as directed by the Engineer. Immediately correct irregularities in excess of 1/4 inch.

520-12 Basis of Payment.

520-12.1 General: *Unless the quantity of concrete curb changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.*

If the quantity of concrete curb is less than or greater than the as-bid design quantity, then the quantity shall be measured by the linear foot (as-built) and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and the lump sum contract price adjusted accordingly.

520-12.2 Concrete Gutter, Curb Elements, and Traffic Separator: Price and payment will be full compensation for all work specified in this Section, including reinforcement steel, joint materials and asphalt curb pad.

SECTION 570
PERFORMANCE TURF

570-1 Description.

Establish a growing, healthy turf over all areas designated in the Plans. Use sod in areas designated in the Plans to be sodded. Use seed, hydroseed, bonded fiber matrix, or sod in all other areas. Maintain turf areas until final acceptance of all contract work in accordance with Section 5-11.

570-2 Materials.

Meet the following requirements:

Turf Materials	Section 981
Fertilizer	Section 982
Water	Section 983

570-3 Construction Methods.

570-3.1 General: Incorporate turf installation into the project at the earliest practical time.

Shape the areas to be planted to the plan typical sections and lines and grade shown in the Contract Documents.

Except in areas where the Contract Documents requires specific types of grass to match adjoining private property, any species of grass designated in Section 981 may be used. Use the methods and materials necessary to establish and maintain the initial grassing until acceptance of the Contract work in accordance with 5-11. All of the permanent grassing material shall be in place prior to final acceptance.

The Department will only pay for replanting as necessary due to factors determined by the Engineer to be beyond control of the Contractor.

Complete all grassing on shoulder areas prior to the placement of the friction course on adjacent pavement.

570-3.2 Seeding: At the Contractor's option, wildflower seed may be included in the turf seeding operation or performed separately from the turf seeding.

Use of compost meeting the requirements of Section 987 as mulch is acceptable unless otherwise specified.

570-3.3 Sod: Place the sod on the prepared surface, with edges in close contact. Do not use sod which has been cut for more than 48 hours.

Place the sod to the edge of all landscape areas as shown in the Plans and as shown in the Design Standards.

Place rolled sod parallel with the roadway and cut any exposed netting even with the sod edge.

Monitor placed sod for growth of pest plants and noxious weeds. If pest plants and/or noxious weeds manifest themselves within 30 days of placement of the sod during the months April through October, within 60 days of placement of the sod during the months of November through March treat affected areas by means acceptable to the Department at no expense to the Department. If pest plants and/or noxious weeds manifest themselves after the time frames described above from date of placement of sod, the Engineer, at his sole option, will determine if treatment is required and whether or not the Contractor will be compensated for

such treatment. If compensation is provided, payment will be made as Unforeseeable Work as described in 4-4.

Remove and replace any sod as directed by the Engineer.

570-3.6 Watering: Water all turf areas as necessary to produce a healthy and vigorous stand of turf. Ensure that the water used for turf irrigation meets the requirements of Section 983.

570-3.7 Fertilizing: Fertilize as necessary based on soil testing performed in accordance with Section 162. Refer to Section 982 for fertilizer rates.

For bid purposes, base estimated quantities on an initial application of 265 lbs / acre and one subsequent application of 135 lbs/acre of 16-0-8.

570-4 Turf Establishment.

Perform all work necessary, including watering and fertilizing, to sustain an established turf until final acceptance, at no additional expense to the Department. Provide the filling, leveling, and repairing of any washed or eroded areas, as may be necessary.

Established turf is defined as follows:

1. An established root system (leaf blades break before seedlings or sod can be pulled from the soil by hand).
2. No bare spots larger than one square foot.
3. No continuous streaks running perpendicular to the face of the slope.
4. No bare areas comprising more than 1% of any given 1,000 square foot area.
5. No deformation of the turf areas caused by mowing or other Contractor equipment.
6. No exposed sod netting.
7. No pests or noxious weeds.

Monitor turf areas and remove all competing vegetation, pest plants, and noxious weeds (as listed by the Florida Exotic Pest Plant Council, Category I “List of Invasive Species”, Current Edition, <http://www.fleppc.org>). Remove such vegetation regularly by manual, mechanical, or chemical control means, as necessary. When selecting herbicides, pay particular attention to ensure use of chemicals that will not harm desired turf or wildflower species. Use herbicides in accordance with 7-1.7.

If at the time that all other work on the project is completed, but all turf areas have not met the requirements for established turf set forth in 570-4, continuously maintain all turf areas until the requirements for established turf set forth in 570-4 have been met.

During the entire establishment period and until turf is established in accordance with this specification, continue inspection and maintenance of erosion and sedimentation control items in accordance with Section 104. Take responsibility for the proper removal and disposal of all erosion and sedimentation control items after turf has been established.

Notify the Engineer, with a minimum of seven calendar days advance notice, to conduct inspections of the turf at approximate 90-day intervals during the establishment period to determine establishment. Results of such inspections will be made available to the Contractor within seven calendar days of the date of inspection. Determination of an established turf will be based on the entire project and not in sections.

Upon the determination by the Engineer that the requirements of 570-4 have been met and an established turf has been achieved and all erosion and sedimentation control items have

been removed, the Engineer will release the Contractor from any further responsibility provided for in this Specification.

The Contractor's establishment obligations of this specification will not apply to deficiencies due to the following factors, if found by the Engineer to be beyond the control of the Contractor, his subcontractors, vendors or suppliers:

1. Determination that the deficiency was due to the failure of other features of the Contract.
2. Determination that the deficiency was the responsibility of a third party performing work not included in the Contract or its actions.

The Department will only pay for replanting as necessary due to factors determined by the Department to be beyond the control of the Contractor.

570-5 Responsible Party.

For the purposes of this Specification, the Contractor shall be the responsible party throughout construction and establishment periods.

Upon final acceptance of the Contract in accordance with 5-11, the Contractor's responsibility for maintenance of all the work or facilities within the project limits of the Contract will terminate in accordance with 5-11; with the sole exception that the facilities damaged due to lack of established turf and the obligations set forth in this Specification-for performance turf shall continue thereafter to be responsibility of the Contractor as otherwise provided in this Section.

570-6 Disputes Resolution.

The Contractor and the Department acknowledge that use of the Statewide Disputes Review Board is required and the determinations of the Statewide Disputes Review Board for disputes arising out of the performance turf specification will be binding on both the Contractor and the Department, with no right of appeal by either party, for the purposes of this Specification.

Any and all Statewide Disputes Review Board meetings after final acceptance of the Contract in accordance with 5-11 shall be requested and paid for by the Contractor. The Department will reimburse the Contractor for all fees associated with meetings.

570-7 Failure to Perform.

Should the Contractor fail to timely submit any dispute to the Statewide Disputes Review Board, refuse to submit any dispute to the Statewide Disputes Review Board, fail to provide an established turf in accordance with 570-4 within one year of final acceptance of the Contract in accordance with 5-11, or fail to compensate the Department for any remedial work performed by the Department in establishing a turf and other remedial work associated with lack of an established turf, including but not limited to, repair of shoulder or other areas due to erosion and removal of sediments deposited in roadside ditches and streams, as determined by the Statewide Disputes Review Board to be the Contractor's responsibility, the Department shall suspend, revoke or deny the Contractor's certificate of qualification under the terms of Section 337.16(d)(2), Florida Statutes, until the Contractor provides an established turf or makes full and complete payment for the remedial work performed by the Department. In no case shall the period of suspension, revocation, or denial of the Contractor's certificate of qualification be less than six months. Should the Contractor choose to challenge the Department's notification of

intent for suspension, revocation or denial of qualification and the Department's action is upheld, the Contractor shall have its qualification suspended for a minimum of six months or until the remedial action is satisfactorily performed, whichever is longer.

570-8 Basis of Payment.

Unless the quantity of performance turf changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.

If the quantity of performance turf is less than or greater than the as-bid design quantity, then the quantity shall be measured by the square yard (as-built) and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and the lump sum contract price adjusted accordingly.

Prices and payments will be full compensation for all work and materials specified in this Section.

SECTION 901 COARSE AGGREGATE

901-1 General.

901-1.1 Composition: Coarse aggregate shall consist of naturally occurring materials such as gravel, or resulting from the crushing of parent rock, to include natural rock, slags, expanded clays and shales (lightweight aggregates) and other approved inert materials with similar characteristics, having hard, strong, durable particles, conforming to the specific requirements of this Section.

Materials substantially retained on the No. 4 sieve, shall be classified as coarse aggregate.

Approval of mineral aggregate sources shall be in accordance with 6-2.3.

901-1.2 Deleterious Substances: All coarse aggregates shall be reasonably free of clay lumps, soft and friable particles, salt, alkali, organic matter, adherent coatings, and other substances not defined which may possess undesirable characteristics. The weight of deleterious substances shall not exceed the following percentages:

Coal and lignite (AASHTO T-113)	1.00
Soft and friable particles (AASHTO T-112)*	2.00
Clay lumps (AASHTO T-112)*	2.00
Plant root matter (visual inspection in AASHTO T-27)****	0.005
Wood and wood matter (visual inspection in AASHTO T-27)****	0.005
Cinders and clinkers	0.50
Free shell**	1.00
Total Material passing the No. 200 sieve (FM 1-T011) At Source with Los Angeles Abrasion less than or equal to 30	2.50
At Source with Los Angeles Abrasion greater than 30.....	1.75
At Point of Use.....	3.75
Fine-Grained Organic Matter (AASHTO 194)	0.03
Chert (less than 2.40 specific gravity SSD) (AASHTO T-113)***	3.00

* The maximum percent by weight of soft and friable particles and clay lumps together shall not exceed 3.00.

** Aggregates to be used in asphalt concrete may contain up to 5% free shell. Free shell is defined as that portion of the coarse aggregate retained on the No. 4 sieve consisting of loose, whole, or broken shell, or the external skeletal remains of other marine life, having a ratio of the maximum length of the particle to the shell wall thickness exceeding five to one. Coral, molds, or casts of other shells, and crushed clam and oyster shell indigenous to the formation will not be considered as free shell.

*** This limitation applies only to coarse aggregates in which chert appears as an impurity. It is not applicable to aggregates which are predominantly chert.

**** Plant root matter, and wood and wood matter shall be considered deleterious when any piece exceeds two inches in length or 1/2 inch in width.

The weights of deleterious substances for reclaimed Portland cement concrete aggregate shall not exceed the following percentages:

- Bituminous Concrete1.00
- Bricks1.00
- Wood and other organic substances (by weight)*****0.1
- Reinforcing Steel and Welded Wire Reinforcement0.1
- Plaster and gypsum board0.1
- Joint Fillers0.1

***** Supersedes requirement for other coarse aggregate

901-1.3 Physical Properties: Coarse aggregates shall meet the following physical property requirements, except as noted herein:

- Los Angeles Abrasion (FM 1-T096) maximum loss 45%
- Soundness (Sodium Sulfate) AASHTO T104
..... maximum loss 12%*
- Flat or elongated pieces** maximum 10%

* For source approval - aggregates exceeding soundness loss limitations will be rejected unless performance history shows that the material will not be detrimental for portland cement concrete or other intended usages.

** A flat or elongated particle is defined as one having a ratio between the maximum and the minimum dimensions of a circumscribing prism exceeding five to one.

901-1.4 Gradation: Coarse aggregates shall conform to the gradation requirements of Table 1, when the stone size is specified. However, Table 1 is waived for those aggregates intended for usage in bituminous mixtures, provided the material is graded on sieves specified in production requirements contained in 6-2.3, and meets uniformity and bituminous design requirements.

TABLE 1 Standard Sizes of Coarse Aggregate								
Amounts Finer than Each Laboratory Sieve (Square Openings), weight percent								
Size No.	Nominal Size Square Openings	4 inches	3 1/2 inches	3 inches	2 1/2 inches	2 inches	1 1/2 inches	1 inch
1	3 1/2 to 1 1/2 inches	100	90 to 100	-	25 to 60	-	0 to 15	-
2	2 1/2 inches to 1 1/2 inches	-	-	100	90 to 100	35 to 70	0 to 15	-
24	2 1/2 inches to 3/4 inch	-	-	100	90 to 100	-	25 to 60	-
3	2 inches to 1 inch	-	-	-	100	90 to 100	35 to 70	0 to 15

TABLE 1 Standard Sizes of Coarse Aggregate								
Amounts Finer than Each Laboratory Sieve (Square Openings), weight percent								
Size No.	Nominal Size Square Openings	4 inches	3 1/2 inches	3 inches	2 1/2 inches	2 inches	1 1/2 inches	1 inch
357	2 inches to No. 4	-	-	-	100	95 to 100	-	35 to 70
4	1 1/2 inches to 3/4 inch	-	-	-	-	100	90 to 100	20 to 55
467	1 1/2 inches to No. 4	-	-	-	-	100	95 to 100	-
5	1 inch to 1/2 inch	-	-	-	-	-	100	90 to 100
56	1 inch to 3/8 inch	-	-	-	-	-	100	90 to 100
57	1 inch to No. 4	-	-	-	-	-	100	95 to 100
6	3/4 inch to 3/8 inch	-	-	-	-	-	-	100
67	3/4 inch to No. 4	-	-	-	-	-	-	100
68	3/4 inch to No. 8	-	-	-	-	-	-	-
7	1/2 inch to No. 4	-	-	-	-	-	-	-
78	1/2 inch to No. 8	-	-	-	-	-	-	-
8	3/8 inch to No. 8	-	-	-	-	-	-	-
89	3/8 inch to No. 16	-	-	-	-	-	-	-
9	No. 4 to No. 16	-	-	-	-	-	-	-
10	No. 4 to 0	-	-	-	-	-	-	-

TABLE 1 (Continued) Standard Sizes of Coarse Aggregate								
Amounts Finer than Each Laboratory Sieve (Square Openings), weight percent								
Size No.	Nominal Size Square Openings	3/4 inch	1/2 inch	3/8 inch	No. 4	No. 8	No. 16	No. 50
1	3 1/2 inches to 1 1/2 inches	0 to 5						
2	2 1/2 inches to 1 1/2 inches	0 to 5						
24	2 1/2 inches to 3/4 inch	0 to 10	0 to 5					

3	2 inches to 1 inch	-	0 to 5					
357	2 inches to No. 4	-	10 to 30	-	0 to 5			
4	1 1/2 inches to	0 to 15	-	0 to 5				
TABLE 1 (Continued)								
Standard Sizes of Coarse Aggregate								
Amounts Finer than Each Laboratory Sieve (Square Openings), weight percent								
Size No.	Nominal Size Square Openings	3/4 inch	1/2 inch	3/8 inch	No. 4	No. 8	No. 16	No. 50
	3/4 inch							
467	1 1/2 inches to No. 4	35 to 70	-	10 to 30	0 to 5			
5	1 inch to 1/2 inch	20 to 55	0 to 10	0 to 5				
56	1 inch to 3/8 inch	40 to 85	10 to 40	0 to 15	0 to 5			
57	1 inch to No. 4	-	25 to 60	-	0 to 10	0 to 5		
6	3/4 inch to 3/8 inch	90 to 100	20 to 55	0 to 15	0 to 5			
67	3/4 inch to No. 4	90 to 100	-	20 to 55	0 to 10	0 to 5		
68	3/4 inch to No. 8	90 to 100	-	30 to 65	5 to 25	0 to 10	0 to 5	
7	1/2 inch to No. 4	100	90 to 100	40 to 70	0 to 15	0 to 5		
78	1/2 inch to No. 8	100	90 to 100	40 to 75	5 to 25	0 to 10	0 to 5	
8	3/8 inch to No. 8	-	100	85 to 100	10 to 30	0 to 10	0 to 5	
89	3/8 inch to No. 16	-	100	90 to 100	20 to 55	0 to 30	0 to 10	0 to 5
9	No. 4 to No. 16	-	-	100	85 to 100	10 to 40	0 to 10	0 to 5
10	No. 4 to 0	-	-	100	85 to 100	-	-	-

The gradations in Table 1 represent the extreme limits for the various sizes indicated which will be used in determining the suitability for use of coarse aggregate from all sources of supply. For any grade from any one source, the gradation shall be held reasonably uniform and not subject to the extreme percentages of gradation specified above.

901-2 Natural Stones.

Coarse aggregate may be processed from gravels, granites, limestones, dolomite, sandstones, or other naturally occurring hard, sound, durable materials meeting the requirements of this Section.

901-2.1 Gravels: Gravel shall be composed of naturally occurring quartz, free from deleterious coatings of any kind. The minimum dry-rodded weight AASHTO T-19 shall be 95 pounds per cubic foot.

Crushed gravel shall consist of a minimum of 85%, by weight, of the material retained on the No. 4 sieve, having at least three fractured faces.

901-2.2 Granites: Coarse aggregate produced from the crushing of granites shall be sound and durable. For granites to be used in bituminous mixtures and surface treatments, the Los Angeles Abrasion requirement of 901-1.3 is modified to permit a maximum loss up to 50 (FM 1-T096). Maximum amount of mica schist permitted is 5% (FM 5-584).

901-2.3 Limestones, Dolomite and Sandstone: Coarse aggregates may be produced from limestone, dolomite, sandstones, and other naturally occurring hard, durable materials meeting the requirements of this Section. When used as a friction course, crushed limestone shall have a minimum acid insoluble content of 12% (FM 5-510). Other materials must meet the approval requirements for friction course determined by Rule 14-103.005(1), Florida Administrative Code (FAC).

Pre-Cenozoic limestones and dolomite shall not be used as crushed stone aggregates either coarse or fine for asphalt concrete friction courses, or any other asphalt concrete mixture or surface treatment serving as the final wearing course. This specifically includes materials from the Ketone Dolomite (Cambrian) Newala Limestone (Mississippian) geologic formations in Northern Alabama and Georgia.

As an exception to the above, up to 20% fine aggregate from these materials may be used in asphalt concrete mixtures other than friction courses which serve as the final wearing course.

901-2.4 Cemented Coquina Rock: For cemented coquina rock to be used in bituminous mixtures, the Los Angeles Abrasion requirement of 901-1.3 is modified to permit a maximum loss up to 50 (FM 1-T 096) provided that the amount of material finer than No. 200 generated during the Los Angeles Abrasion test is less than 18%.

901-3 Manufactured Stones.

901-3.1 Slags: Coarse aggregate may be produced from molten nonmetallic by-products consisting essentially of silicates and aluminosilicates of calcium and other bases, such as aircooled blast-furnace slag or phosphate slag, provided it is reasonably uniform in density and quality, and reasonably free from deleterious substances as specified in 901-1.2. In addition, it must meet the following specific requirements:

Sulphur content not more than 1.5%
Dry rodded weight AASHTO T-19 minimum 70 lb/ft³
Glassy Particles not more than 10%
Slag shall not be used as an aggregate for Portland cement concrete.

For air-cooled blast furnace slag, the Los Angeles Abrasion requirement of 9011.3 is modified to permit a maximum loss up to 50 (FM 1-T096) provided that the amount of material finer than No. 200 sieve generated during the Los Angeles Abrasion test is less than 18%.

901-4 Lightweight Aggregates.

901-4.1 Lightweight Coarse Aggregate for Bituminous Construction: Lightweight coarse aggregate may be produced from naturally occurring materials such as pumice, scoria and tuff or from expanded clay, shale or slate fired in a rotary kiln. It shall be reasonably uniform in quality and density, and free of deleterious substances as specified in 901-1.2, except that the term cinders and clinkers shall apply to those particles clearly foreign to the extended aggregate in question.

In addition, it must meet the following specific requirements:

Material passing the No. 200 Sieve

..... maximum 3.00%, (FM 1-T011)

Dry loose weight (AASHTO T-19)* 33-55 lb/ft³

Los Angeles Abrasion (FM 1-T096) . maximum 35%

Ferric Oxide (ASTM C641) maximum 1.5 mg

* Source shall maintain dry-loose unit weight within plus or minus 6% of Quality Control average. Point of use dry-loose unit weight shall be within plus or minus 10% of Source Quality Control average.

901-4.2 Lightweight Coarse Aggregate for Structural Concrete: The requirements of 901-4.1 are modified as follows:

Aggregates shall not be produced from pumice and scoria.

Los Angeles Abrasion (FM 1-T096, Section 12) shall be 45%, maximum. Gradation shall meet the requirements of AASHTO M-195 for 3/4 inch, 1/2 inch and 3/8 inch.

901-5 Recycled Concrete Aggregate (RCA).

RCA shall be crushed and processed to provide a clean, hard, durable aggregate having a uniform gradation free from adherent coatings.

RCA can be used as coarse aggregate in pipe backfill under wet conditions, underdrain aggregate, or concrete meeting the requirements of Section 347. RCA can only be used in bituminous mixtures if the RCA originated from a concrete mix which was produced and placed in accordance with Section 346. RCA shall be asbestos free.

The Contractor's (Producer's) crushing operation shall produce an aggregate meeting the applicable gradation requirements. The physical property requirements of 901-1.3 for soundness shall not apply and the maximum loss as determined by the Los Angeles Abrasion (FM 1-T096) is changed to 50.

The sources of reclaimed portland cement concrete will be treated as a mine and subject to the requirements of Section 6 and Section 105.

901-6 Exceptions, Additions and Restrictions.

Pertinent specification modifications, based on material usage, will be found in other Sections of the specifications.

**SECTION 902 FINE
AGGREGATE**

902-1 General.

902-1.1 Composition: Fine aggregate shall consist of natural silica sand, screenings, local materials, or subject to approval, other inert materials with similar characteristics, or combination thereof, having hard, strong, durable particles, conforming to the specific requirements of this Section.

Approval of construction aggregate sources shall be in accordance with 6-2.3.

902-1.2 Deleterious Substances: All fine aggregate shall be reasonably free of lumps of clay, soft or flaky particles, salt, alkali, organic matter, loam or other extraneous substances. The weight of deleterious substances shall not exceed the following percentages:

Shale.....	1.0
Coal and lignite	1.0
Cinders and clinkers.....	0.5
Clay Lumps	1.0

902-2 Silica Sand.

902-2.1 Composition: Silica sand shall be composed only of naturally occurring hard, strong, durable, uncoated grains of quartz, reasonably graded from coarse to fine, meeting the following requirements, in percent total weight.

Sieve Opening Size	Percent Retained	Percent Passing
No. 4	0 to 5%	95 to 100%
No. 8	0 to 15%	85 to 100%
No. 16	3 to 35%	65 to 97%
No. 30	30 to 75%	25 to 70%
No. 50	65 to 95%	5 to 35%
No. 100	93 to 100%	0 to 7%
No. 200	minimum 96%	maximum 4%

Silica sand from any one source, having a variation in Fineness Modulus greater than 0.20 either way from the Fineness Modulus of target gradations established by the producer, may be rejected.

902-2.2 Organic Impurities: Silica sand shall be subject to the colorimetric test for organic impurities. If the color produced is darker than the standard solution, the aggregate shall be rejected unless it can be shown by appropriate tests that the impurities causing the color are not of a type that would be detrimental to portland cement concrete. Such tests shall be in accordance with AASHTO T21 and AASHTO T71. When tested for the effect of organic impurities on strength of mortar, the strength ratio at seven and 28 days, calculated in accordance with Section 11 of AASHTO T71, shall not be less than 95%.

902-3 Sands for Miscellaneous Uses.

902-3.1 Anchor Bolts and Pipe Joints: Sand for setting anchor bolts, pipe joints or other similar uses shall meet the quality requirements of 902-2, except that gradation requirements are waived.

902-3.2 Brick Masonry: Sand for brick masonry shall meet the quality requirements of 902-2, except for gradation requirements. All the materials shall pass the No. 8 sieve, and be well graded from coarse to fine.

902-3.3 Sand-Cement Riprap: Sand for sand-cement riprap shall meet the quality requirements of 902-2, except for gradation requirements. The material shall meet the following gradation limits:

Sieve Size	Percent Passing
No. 4	minimum 97%
No. 100	maximum 20%
No. 200	maximum 5%

902-5 Screenings.

902-5.1 Composition: Screenings shall be composed of hard, durable particles, either naturally occurring, such as gravel screenings, or resulting from the crushing or processing of the parent rock, to include natural rock, slags, expanded clays or shales (lightweight aggregates), or other approved inert materials with similar characteristics.

Aggregates classified as screening shall conform to the following gradation requirements:

Sieve Size	Percent Passing
3/8 in.	100%
No.4	75 to 100%

902-5.2 Specific Requirements:

902-5.2.1 Screenings from Department Approved Sources of Coarse

Aggregate: Processed screenings from fully approved sources of coarse aggregate are subject to gradation. Should coarse aggregate source approval status change, or unsatisfactory in-service history develop, additional control requirements may be implemented.

Screenings for use in hot bituminous mixture may consist of screenings from the processing of reclaimed portland cement concrete pavement to produce coarse aggregate.

902-5.2.2 Screenings from Other Sources: Screenings, from sources other than Department Approved Sources of Coarse Aggregate, must meet the following additional general requirements:

Modified Los Angeles Abrasion: 95% statistical probability of meeting maximum loss of 23%.

Specific Gravity*

Absorption*

Soundness*

Sulfur*

Phosphate*

Extraneous Substances*

*Specific specification requirements based on material usage found in appropriate Bituminous or Portland Cement Sections.

Based on specific material characteristics, processing techniques and inservice history on Department projects, specific source requirements may be assigned.

902-5.2.3 Screenings for Use in Portland Cement Concrete: Screenings produced from either the Miami Oolite, Miami Ft. Thompson, or Loxahatchee Ft. Thompson Formations may be substituted for silica sand for use in concretes, except for concrete pavements, approach slabs, bridge decks and precast superstructure segments. (However, screenings will be permitted in the concrete when the bridge deck or approach slab is to be covered with an asphalt concrete surface course.)

These screenings must meet the gradation requirements of AASHTO M6, Section 6.1, as well as the maximum percent passing the No. 200 sieve, Fineness Modulus, and Organic requirements of 902-2 Silica Sand. In addition, the saturated, surface dry specific gravity shall be at least 2.48.

902-6 Local Materials.

Local materials shall be composed of hard, strong, durable particles, either naturally occurring, such as natural sands, or resulting from the crushing or processing of parent rock, to include natural sand and rock, slags, expanded clays or shales (lightweight aggregate), or other approved inert materials with similar characteristics.

Aggregates classified as local material shall conform to the following gradation requirements:

Sieve Size	Percent Passing
3/8 in.	100%
No. 10	85 to 100%
No. 200	maximum 15%

In addition to meeting the requirements of 902-1.2, the material shall not contain excessive quantities of other deleterious substances, such as roots, cans, debris, etc. If clay size material is present, it shall not exceed 7%, as determined by AASHTO T88, and it shall be of a type which will not produce clay balls when used. The aggregate must be suitable for designated use, as determined by laboratory tests. If the deposit consists of stratified layers of varying characteristics and gradation, the producer shall employ such means as necessary to secure a uniform material.

Local materials will not be required to be produced under the requirements of 6-2.3, provided they can meet the above requirements.

902-7 Exceptions, Additions and Restrictions.

Other specification modifications, based on material usage may be found in the appropriate sections of the Specifications.

**SECTION 911
BASE AND STABILIZED BASE MATERIALS**

911-1 Description.

This Section governs materials to be used in the construction of base and subgrade stabilization including limerock, shell, shell-rock, cemented coquina shell, and recycled concrete aggregate (RCA).

911-2 Materials.

911-2.1 General:

911-2.1.1 Approval of Material: Approval of mineral aggregate sources shall be in accordance with 6-2.3.

911-2.1.2 Deleterious Substances: Materials shall not contain deleterious substances that would result in: prevention of the bituminous prime coat from adhering to the base course; a detriment to the finishing, strength, or performance of the base; or a surface which is susceptible to distortion under construction traffic. Such substances include, but are not limited to: cherty or other extremely hard pieces, lumps, balls or pockets of sand or clay size material, organic matter, loose sand, loose, free shells, corals or skeletal remain of other marine invertebrates retained on the No. 4 sieve, or water sensitive clay minerals.

911-2.4 Shell Material: Composition: Shell materials shall consist of naturally occurring deposits formed essentially of broken mollusk shell, corals and the skeletal remains of other marine invertebrates. Live or steamed shell, or man-made deposits as a by-product of the shellfish industry will not be permitted.

911-2.4.1 Bank Run Shell: Shell materials meeting the requirements of this Section which are presently found as “dry land” deposits.

911-2.4.2 Dredged Shell: Shell materials meeting the requirements of this Section which are dredged from ocean, bay or lake deposits.

911-3 Material Requirements.

911-3.1 Limerock Bearing Ratio (LBR): Materials shall meet the requirements in Table 911-1 in accordance with FM 5-515:

Table 911-1 rock LimeBearing Ratio (LBR)	
Material	Requirement
Limerock	Average Results per LOT - 100, minimum Individual Results - 90, minimum
Shell	
Shell-Rock	
Cemented Coquina Shell	

911-3.2 Liquid Limit and Plasticity: Materials shall meet the requirements in Table 911-2 in accordance with AASHTO T89 and AASHTO T90:

Table 911-2 Liquid Limit and Plastic Properties		
Material	Liquid Limit	Plastic Properties
Shell	-	NP
Shell-Rock		

911-3.3 Carbonates: Materials shall meet the carbonate requirements in Table 911-3 in accordance with FM 5-514:

Table 911-3 Percentage of Carbonates (Calcium and Magnesium)	
Material	Requirement
Shell	minimum - 50%

911-3.4 Gradation and Size Requirements: Materials shall meet the gradation and size requirements in Table 911-4 in accordance with FM 1-T27 and FM 1-T11:

Table 911-4 ⁽¹⁾ Gradation Requirements		
Material		Requirement
Shell	Dredged shell	Passing 3-1/2 inch sieve - 97% Passing No. 4 sieve - 50%, maximum Passing No. 200 sieve - maximum 7.5% (washed)
	Bank-run shell	Passing 3-1/2 inch sieve - 97% Passing No. 4 sieve - 80%, maximum Passing No. 200 sieve - 20%, maximum (washed)

911-4 Exceptions, Additions, and Restrictions.

Approved materials shall not be mixed with other approved or non-approved materials.

911-5 Basis of Payment

911-5.1 Unless the quantity of shell material changes from the as-bid design quantity, it shall not be individually measured for payment and shall be considered subsidiary to and paid for under the lump sum contract price.

If the quantity of shell material is less than or greater than the as-bid design quantity, then the quantity shall be measured by the square yard (as-built) and paid based on the unit price established in the agreed upon contract schedule of values multiplied by the as-built quantity and the lump sum contract price adjusted accordingly.

SECTION 921 PORTLAND CEMENT AND BLENDED CEMENT

921-1 General.

Cement shall conform to the requirements of AASHTO M85 or AASHTO M240, as applicable, except as defined below or as specifically restricted in Section 346.

921-1.1 Type of Cement: Cement may be Types I, II, II (MH), III, IV, V (AASHTO M85), or IL, IP, IS (AASHTO M240). Different brands of cement, cement of the same brand from different facilities, or different types of cement shall be stored separately and shall not be mixed.

921-1.2 Alkali Content: Portland cement containing a maximum of 0.60% alkali, or less, calculated as Na_2O (% Na_2O plus 0.658% K_2O), may be used with no further testing. High Alkali Cement containing a maximum of 1.00% alkali, or less, calculated as Na_2O (% Na_2O plus 0.658% K_2O), may be used with the following. When high alkali cement is used in concrete, the test results shall verify improved or comparable strength, sulfate resistance, corrosion protective properties and other durability requirements of concrete, as compared to AASHTO M85 low alkali cement. The strength and durability tests of concrete shall be performed in accordance with AASHTO T358, ASTM C39, ASTM C157, FM 3-C1012, and FM 5-516.

921-1.3 Heat of Hydration: The cement heat of hydration for Type II (MH) or Type IL shall be tested in accordance with ASTM C1702 and reported at three days.

921-2 Terminology.

The following definitions are applicable to the production and quality control of cement:

Approved Laboratory - indicates a laboratory acceptable to the State Materials Office that is currently inspected by the Cement and Concrete Reference Laboratory (CCRL), is actively participating in their proficiency program and which has all deficiencies noted at the time of inspection corrected. The laboratory must also authorize CCRL to submit final inspection reports to the State Materials Office.

Approved Source - indicates a cement supplier, including but not limited to a plant, a terminal, or a transfer facility, that has been qualified by the State Materials Office. A list of Approved Cement Sources will be maintained by the State Materials Office.

Mill Test Report - indicates a certification from the cement supplier identifying that the cement meets Section 921, the Type, the production period the sample represents and the chemical and physical analyses of the cement, and the silo numbers where the cement is stored. The mill test report must identify that there is limestone in the cement, if limestone is included. An acceptable mill test report is found in the appendix of AASHTO M85.

Purchaser - The term "purchaser" in the AASHTO Specifications shall be taken as the Department.

Quality Control (QC) Plan Status - indicates quality control approval status, for each cement supplier and will be maintained by the State Materials Office in conjunction with the Approved Source List.

Source of Supply - indicates a cement supplier responsible for supplying the final product. Where the supplier has more than one manufacturing facility, the source of supply may be designated as the manufacturer/facility.

921-3 Packing, Handling and Storing.

Cement may be delivered in bags or in bulk. The storage building, bin or silo shall be weatherproof and shall be located convenient to the work. On small jobs, storage in the open may be permitted by the Engineer in which case raised platforms and adequate waterproof coverings shall be provided.

921-4 Rejection.

The entire contents of the sack or bulk container which contains cement that does not meet the requirements of this Specification or has been damaged, is partially set, lumpy or caked shall be rejected.

Bagged cement which varies more than 5% from the designated weight, or if the average weight of 50 sacks, taken at random, is less than the designated weight, the cement shall be rejected.

921-5 Quality Control Plan.

921-5.1 General: The Quality Control Program of a cement supplier shall conform to Section 105. Cement suppliers shall submit a proposed QC Plan to the State Materials Office for plan approval. In addition to the QC Plan, the supplier must submit test reports from an approved laboratory which certifies that the cement in current production or supply conforms to these Specifications. Upon initial QC Plan approval and receipt of the cement mill test report, the suppliers will be placed in an approved source status with an approved quality control plan. An approved laboratory shall perform one quality control test per day. Submit the monthly mill test report to the State Materials Office. The mill test report shall indicate that the cement meets the requirements of this Specification. Also, the corresponding samples along with mill test reports shall be submitted to the Department, upon request.

Producers intending to use limestone as a component material in the production of cement shall describe the type and source of the limestone. In addition, the producer shall supply the Department with a sample of the limestone, a sample of the cement prior to the limestone being added and a sample of the cement after the limestone has been added. The analysis of these materials will be used as a baseline for information. In the event that the source of limestone used by the cement producer changes, additional samples of both the limestone and the cement with the limestone added shall be provided to the State Materials Office for evaluation.

Representatives from the Department may take samples from the cement production facility at a minimum of once per year to verify compliance with the producer's QC Plan.

The supplier's QC Plan shall be sufficient to insure that more than 97% of all cement delivered for Department work shall meet all Specification requirements. Upon request of the Department, the supplier shall provide split samples of the cement collected for quality control testing. Split samples shall be delivered to the State Materials Office and shall be identified as representing a designated LOT of cement.

921-5.2 Acceptance of Portland Cement: Portland cement from an approved source with a current QC Plan approval may be accepted on the basis of mill test reports meeting the requirements of the applicable AASHTO and FDOT Specifications and a delivery ticket on the producer's letterhead and traceable to the mill test report. Mill test reports shall be submitted upon request to the State Materials Office and corresponding samples for verification testing. Quality control testing shall be performed by an approved laboratory.

921-5.3 Cement Ownership and Responsibility: For purposes of QC Plan approval status, the cement supplier shall be responsible for cement quality until the cement is accepted by the concrete producer. Where the cement has been accepted by a concrete producer and is subsequently found deficient, the concrete plant QC Plan approval may be withdrawn with respect to further use of that cement and reinstated only when the deficiency is adequately resolved. Reinstatement is made by the State Materials Office.

921-5.4 Quality Control Plan Approval Control: The State Materials Office may withdraw QC Plan approval and may require cement shipments to be individually tested prior to incorporation into Department work. QC Plan approvals may be rescinded when the performance of cement is in question, including problems with concrete quality, inconsistent quality control data, or failure of quality control or verification test results. Discontinuance of approval may be based on testing at the point of use, testing by the manufacturer or proven poor performance of the cement in concrete.

In the specific instance of a failing cement sample taken by the Department at the cement source, the failure shall initiate the Department to retest the sample. Failure of the retest will be considered adequate evidence to withdraw the QC Plan of the cement supplier. Notification of failing test results will be distributed to the cement supplier (and concrete producers, if applicable) as designated in the approved QC Plan. Split samples of the initial sample may be provided to the cement supplier and concrete producer upon request.

Reinstatement of the QC Plan will occur when the cement producer identifies and corrects the specific cause of the failures or that a statistical analysis indicates that the current cement production meets or exceeds the requirements of this Specification.

921-5.5 Sampling of Cement: The verification samples may be taken at the manufacturer's plant, distribution facility or at the concrete production facility. Samples shall be obtained by one of the methods in FM 5-503. Samples sizes shall be a minimum of one quart. At the concrete production facility, cement samples shall be jointly obtained by the Department Inspector and the concrete producer's representative.

SECTION 923 WATER FOR CONCRETE

923-1 General Requirements.

Water for use with cement shall be clear and free from oil, and injurious amounts of acid, alkali, chlorides, organic matter, and other deleterious substances. It shall not be salty or brackish. If it contains quantities of substances which discolor it or make it smell or taste unusual or objectionable or cause suspicion, it shall not be used unless approved by the Department. Water sources permitted include potable water supplies that are approved by a public health department, open bodies of water, well water, reclaimed water, and recycled water. Reclaimed water shall be as defined in Chapter 62-610, F.A.C. Open bodies of water are defined as naturally occurring rivers, lakes, and ponds. Recycled water includes wash water from mixer washout operations (stored in a lined settling pond). All other sources of water not listed above shall be considered recycled and reclaimed water. Recycled and reclaimed may be used only to sprinkle the coarse aggregate stockpiles and for batching concrete meeting the requirements of Section 347.

923-2 Evaluation of Water for Concrete.

923-2.1 General: Water from potable water supplies approved by a public health department may be used without additional testing. The concrete producer shall submit test data of water samples from other sources. To determine chemical properties, use a laboratory accredited by the National Environmental Laboratory or Construction Materials Engineering Council Accreditation Program. To determine physical properties, use a laboratory accredited by the Construction Materials Engineering Council Accreditation Program or Cement and Concrete Reference Laboratory.

923-2.2 Initial Sampling and Testing Frequency: Open bodies of water and well water shall be initially sampled once prior to use. Recycled and reclaimed water shall be tested once per week for four weeks initially, and thereafter once per month for four months prior to its use, provided that the results of the test samples comply with all the applicable limits. Failing test results will result in restarting initial sampling and testing.

923-2.3 Production Sampling and Testing Frequency: Open bodies of water and recycled water shall be tested monthly. Well water and reclaimed water shall be tested once every three months. If the last eight consecutive well water and reclaimed water samples meet the requirements, then the sample frequency may be reduced to one sample every six months, as approved by the Department. If a well water or reclaimed water sample fails once the frequency has been reduced, then the sampling frequency shall revert back to once every three months.

923-3 Chemical Requirements.

923-3.1 Testing: All chemical analysis or tests shall be performed in accordance with the test methods listed in Tables 1 and 2 or Standard Methods for the Examination of Water and Wastewater (SM).

923-3.2 Recycled and Reclaimed Water: Recycled and reclaimed water shall be tested before use and shall not exceed the limits in Table 1:

Table 1		
Chemical Test	Test Method	Maximum (%)
Total Solids	SM 2540 B	5.00
Total Chlorides as Cl ⁻	ASTM D 512	0.05
Total Sulfates as SO ₄ ²⁻	ASTM D 516	0.30

923-3.3 Open Bodies of Water and Well Water: Open bodies of water and well water shall be tested before use and shall not exceed the limits of Table 2:

Table 2		
Chemical Test	Test Method	Maximum (%)
Alkalinity Calculated in terms of Calcium Carbonate	SM 2320 B	0.05
Total Organic Solids	SM 2540 E	0.05
Total Inorganic Solids	SM 2540 E	0.08
Total Chlorides as Cl ⁻	ASTM D 512	0.05

923-4 Physical Requirements for Mortar.

Mortar shall be tested in accordance with ASTM C 109 with the following exception: the mortar shall not be tested for flow. The mortar, composed of the sampled water, shall have a compressive strength of not less than 90% when compared to a mortar prepared using distilled water and tested at seven days.

Water of a questionable quality, as determined by the Department, shall be subject to the acceptance criteria for time of set as required by ASTM C 1602, Table 1.

SECTION 924 ADMIXTURES FOR CONCRETE

924-1 General.

This Section covers materials for use as admixtures for concrete. The use of admixtures is restricted to those admixtures as may be allowed or required elsewhere in the specifications for specific concrete applications. Admixtures shall comply with applicable AASHTO and ASTM specifications as modified in 924-2.3 through 924-2.8. Admixtures that have been previously qualified for Department use are listed on the Department's Approved Product List (APL).

924-2 Acceptance of Admixtures.

924-2.1 Approved Product List (APL): The Department maintains a list of qualified admixtures for air-entraining, water-reducing (Type A), accelerating (Type C), water-reducing and retarding (Type D), water-reducer and accelerating (Type E), high range water reducing (Type F) and high range water-reducing and retarding (Type G), high range water-reducing (Type I - Plasticizing and Type II - Plasticizing and retarding) in producing flowing concrete, specific performance (Type S), and corrosion inhibitor, which have been determined as meeting requirements for use on Department projects. Admixtures included on this list, will be permitted without further testing.

The inclusion of any specific product on the APL, as specified in 6-1, indicates that the product has been given contingent approval, as evidenced by previous tests and apparent effectiveness under field conditions.

Except as specified in Sections 346 and 347, no further testing will be required for any product on the APL unless there is indication in actual field use of inadequate or unreliable results.

924-2.2 Certification: Manufacturers of admixtures shall submit certified test results from an independent laboratory inspected by the Cement and Concrete Reference Laboratory (CCRL) on a regular basis for applicable tests, with all deficiencies corrected for APL approval and upon request of the Engineer.

924-2.3 For Air-Entraining: Air-entraining admixtures shall meet the requirements of AASHTO M154, except for the flexural strengths, relative durability factor, and length change requirements are waived.

924-2.4 For Type A (Water-Reducing) and Type D (Water-Reducing and Retarding): Water-reducing and water-reducing and retarding admixtures shall meet the requirements of AASHTO M194 for Type A and D, respectively, except for the compressive strength at six months and one year, flexural strengths, and relative durability factor requirements are waived.

924-2.5 For Type C (Accelerating) and Type E (Water Reducing and Accelerating): Accelerating and water reducing and accelerating admixtures shall meet the requirements of AASHTO M194 for Type C and Type E, respectively, except for the compressive strength at six months and one year, flexural strengths and relative durability factor requirements are waived.

924-2.6 For High Range Water-Reducing: High range water reducing admixtures shall meet

the requirements of the applicable AASHTO or ASTM specifications as modified in 9242.6.1 and 924-2.6.2.

924-2.6.1 For Type F or Type G: High range water reducing (Type F) and high range water reducing and retarding (Type G), shall meet the requirements of AASHTO M194, except for the compressive strengths, at one year, and relative durability factor requirements are waived.

924-2.6.2 For Type I and Type II: High range water reducing (Type I) and high range water reducing and retarding (Type II), for use in producing flowing concrete shall meet the requirements of ASTM C1017, except for the compressive strength, at one year, and relative durability factor requirements are waived.

924-3 Performance Test on Air-Entraining Admixtures, for Effect on Strength of Concrete.

924-3.1 Conditions under which Test is Required: For any air-entraining admixture selected for use the Engineer may call for a performance test (either prior to or at any time during construction) for determining its effect on the strength of the concrete. In general, this check-test will be required only when there is indication that such admixture is giving erratic results or is unduly reducing the strength of the concrete. Testing shall be in accordance with 924-3.2 and 924-3.3.

924-3.2 Permissible Reduction in Strength of the Concrete: For concrete composed of the same cement and aggregates (and in the same proportions) to be used in the work, and containing the admixture under test, in an amount sufficient to produce between 3 and 5% entrained air in the plastic concrete, the compressive strength at seven days shall be at least 90% of the strength of the same concrete without the admixture.

924-3.3 Method of Test for Strength Reduction: The percentage reduction in strength shall be calculated from the average strength of at least three standard 6 inch by 12 inch, or 4 inch by 8 inch, cylinders of each class of concrete. Specimens shall be made and cured in the laboratory in accordance with ASTM C192, and shall be tested in accordance with ASTM C39. The percentage of entrained air shall be determined in accordance with ASTM C173 or ASTM C231.

924-4 Retesting.

The approved admixtures are required to be tested for their uniformity and equivalence whenever there is an indication of erratic results. The tests shall be performed in accordance with the following procedure. The admixture shall be checked for comparison between infrared spectrophotometry, pH value, specific gravity, and solids content. Any marked variation from the original curve, pH value, specific gravity, or solids content will be considered sufficient evidence that the chemistry of the original material has been changed and, therefore, the use of this material will be rejected and the material will be removed from the APL.

**SECTION 925
CURING MATERIALS FOR CONCRETE**

925-1 Burlap.

Burlap for curing concrete shall consist either of two layers, each weighing 10 to 18 ounces/10 square feet, or of four layers, each weighing 6 to 7 ounces/10 square feet. Burlap which has been used as a container for sugar shall not be used. Burlap that is being used for the first time shall be thoroughly washed in order to remove starches used in sizing the material. Burlap shall be furnished in strips of at least 3 feet wide and shall be at least 3 feet longer than the width of surface to be covered.

925-2 Membrane-Forming Curing Compound.

925-2.1 General: Membrane-forming curing compound shall conform to requirements of ASTM C309 and the following requirements:

Requirement	Test Method	Test Value
Water Loss@72 hours	ASTM C156	0.55 kg/m ²
Deleterious Reaction with Concrete	ASTM C309	None
Reflectance	ASTM E1347	60% minimum*
Drying Time	ASTM C309	4 hours maximum
Non-Volatile Content	ASTM D1644 (Method A)	(informational)
Density, lbs/gal	ASTM D1475	(informational)

*Type 2 (White) compounds only.

The membrane-forming curing compound shall be of a consistency suitable for spraying at temperatures prevalent at the time of application, and which forms a continuous, uniform film. It shall be free from precipitated matter caused by conditions of storage or temperature. Thoroughly agitate the curing compound in accordance with the manufacturer's recommendations prior to shipment from manufacturer's plant and prior to use at job site.

Curing compound delivered to the jobsite shall be in the manufacturer's original container and clearly labeled with the following information:

1. manufacturer's name
2. product name (trade name)
3. type
4. batch or LOT number
5. date of manufacture

925-2.2 Product Acceptance: Acceptance of membrane-forming curing compound shall be based on the product being listed on the Department's Approved Product List (APL).

925-2.2.1 Approved Product List: Manufacturers seeking evaluation of their product must submit an application in accordance with Section 6 and include product data sheets, material safety data sheets (SDS) and certified test reports from an independent laboratory showing

the product meets the requirements of this Section. Testing in accordance with the National Transportation Product Evaluation Program (NTPEP) Project Work Plan for the Laboratory Testing of Liquid Membrane-Forming Compounds for Curing Concrete shall be acceptable as independent laboratory data. Include an Infrared Spectrophotometry (IR) Scan and a certification stating the nominal minimum percentage of non-volatile material for the product formulation. Deviation of the non-volatile material below this certified value shall be considered a change in formulation and shall be grounds for removal from the APL.

925-2.2.2 Certification: Prior to use, the Contractor shall submit to the Engineer a certification from the manufacturer conforming to the requirements of Section 6 that the requirements of this Section are met.

925-2.3 Product Life: Store the curing compound in accordance with the manufacturer's recommendations. Curing compounds not used within one year of the date of manufacture shall not be incorporated into the work.

925-4 Certification.

For burlap or white burlap-polyethylene, the Contractor shall submit to the Engineer a certification conforming to the requirements of Section 6 from the manufacturer confirming that the requirements of this Section are met. Each certification shall cover only one type of burlap or white burlap-polyethylene sheeting.